SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Dipentene
Product Number : 334111
Brand : Aldrich
Index-No. : 601-029-00-7
CAS-No. : 138-86-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 3), H226
Skin irritation (Category 2), H315
Skin sensitization (Category 1), H317
Short-term (acute) aquatic hazard (Category 1), H400
Long-term (chronic) aquatic hazard (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements
2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances
Synonyms: (±)-Limonene
p-Mentha-1,8-diene

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
</table>

Aldrich - 334111
### SECTION 4: First aid measures

#### 4.1 Description of first-aid measures

**General advice**
Show this material safety data sheet to the doctor in attendance.

**If inhaled**
After inhalation: fresh air.

**In case of skin contact**
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower. Consult a physician.

**In case of eye contact**
After eye contact: rinse out with plenty of water. Remove contact lenses.

**If swallowed**
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

#### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

#### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

**Suitable extinguishing media**
Carbon dioxide (CO2) Foam Dry powder

**Unsuitable extinguishing media**
For this substance/mixture no limitations of extinguishing agents are given.

#### 5.2 Special hazards arising from the substance or mixture

Carbon oxides
Combustible.
Vapors are heavier than air and may spread along floors.
Forms explosive mixtures with air at elevated temperatures.
Development of hazardous combustion gases or vapours possible in the event of fire.

<table>
<thead>
<tr>
<th>dipentene</th>
<th>Flam. Liq. 3; Skin Irrit. 2; Skin Sens. 1; Aquatic Acute 1; Aquatic Chronic 1; H226, H315, H317, H400, H410</th>
<th>&lt;= 100 %</th>
</tr>
</thead>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.
5.3 Advice for firefighters
Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information
Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Advice on protection against fire and explosion
Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

Hygiene measures
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Storage conditions
Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

Storage class
Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated
SECTION 8: Exposure controls/personal protection

8.1 Control parameters

**Ingredients with workplace control parameters**
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

**Appropriate engineering controls**
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

**Personal protective equipment**

**Eye/face protection**
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

**Skin protection**
This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 480 min
Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 30 min
Material tested: KCL 741 Dermatril® L

**Body Protection**
Flame retardant antistatic protective clothing.

**Respiratory protection**
Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds
The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.
required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.
Control of environmental exposure
Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance
Form: liquid

b) Odor
No data available

c) Odor Threshold
No data available

d) pH
No data available

e) Melting point/freezing point
Melting point/range: -89 °C (-128 °F)

f) Initial boiling point and boiling range
170 - 180 °C 338 - 356 °F - lit.

g) Flash point
43 °C (109 °F) - closed cup - DIN 51758

h) Evaporation rate
No data available

i) Flammability (solid, gas)
No data available

j) Upper/lower flammability or explosive limits
Upper explosion limit: 6.1 %(V)
Lower explosion limit: 0.7 %(V)

k) Vapor pressure
1 hPa at 20 °C (68 °F)

l) Vapor density
4.7 - (Air = 1.0)

m) Density
0.86 g/mL at 20 °C (68 °F) - lit.

Relative density
No data available

n) Water solubility
insoluble

o) Partition coefficient: n-octanol/water
log Pow: 4.57 - Potential bioaccumulation

p) Autoignition temperature
No data available

q) Decomposition temperature
No data available

r) Viscosity
No data available

s) Explosive properties
No data available

t) Oxidizing properties
none

9.2 Other safety information

Relative vapor density
4.7 - (Air = 1.0)
SECTION 10: Stability and reactivity

10.1 Reactivity
Vapor/air-mixtures are explosive at intense warming.

10.2 Chemical stability
The product is chemically stable under standard ambient conditions (room temperature).

10.3 Possibility of hazardous reactions
Violent reactions possible with:
Strong oxidizing agents
acids

10.4 Conditions to avoid
Heating.

10.5 Incompatible materials
No data available

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - 5,300 mg/kg
Remarks: (RTECS)
Symptoms: Possible damages:, mucosal irritations
Dermal: No data available

Skin corrosion/irritation
Skin - Rabbit
Result: Skin irritation - 24 h
Remarks: (RTECS)
Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation
Remarks: Possible damages:
slight irritation

Respiratory or skin sensitization
May cause allergic skin reaction. Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Germ cell mutagenicity
No data available

Carcinogenicity
IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information
RTECS: OS8100000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

After uptake of large quantities:

Possible damages:

CNS disorders

Damage to:

Kidney

Handle in accordance with good industrial hygiene and safety practice.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish
LC50 - Oncorhynchus mykiss (rainbow trout) - 80 mg/l - 96 h
Remarks: (ECOTOX Database)

Toxicity to daphnia and other aquatic invertebrates
EC50 - Daphnia magna (Water flea) - 17 mg/l - 48 h
Remarks: (ECOTOX Database)

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available
12.5 **Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 **Endocrine disrupting properties**

No data available

12.7 **Other adverse effects**

Discharge into the environment must be avoided.

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**SECTION 13: Disposal considerations**

13.1 **Waste treatment methods**

**Product**

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

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**SECTION 14: Transport information**

**DOT (US)**

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<th>UN number: 2052</th>
<th>Class: 3</th>
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<tbody>
<tr>
<td>Proper shipping name: Dipentene</td>
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<tr>
<td>Reportable Quantity (RQ): Marine pollutant: yes</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Poison Inhalation Hazard: No</td>
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<td></td>
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**IMDG**

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</tr>
<tr>
<td>Marine pollutant: yes</td>
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</table>

**IATA**

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<td></td>
<td></td>
</tr>
</tbody>
</table>

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**SECTION 15: Regulatory information**

**SARA 302 Components**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 313 Components**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**

Fire Hazard, Acute Health Hazard
Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

SECTION 16: Other information

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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