SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name: 1,1′-Azobis(cyclohexanecarbonitrile)
Product Number: 380210
Brand: Aldrich
CAS-No.: 2094-98-6

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO  63103
UNITED STATES

Telephone: +1 314 771-5765
Fax: +1 800 325-5052

1.4 Emergency telephone

Emergency Phone #: 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Self-reactive chemicals (Type D), H242
Skin irritation (Category 2), H315
Eye irritation (Category 2A), H319
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word: Danger
Hazard statement(s)
H242 Heating may cause a fire.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statement(s)
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P220 Keep/Store away from clothing/ combustible materials.
P234 Keep only in original container.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ eye protection/ face protection.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P411 Store at temperatures not exceeding .? °C/ .? °F.
P420 Store away from other materials.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances
Synonyms: VAZO® catalyst 88 free radical source
1,1’-Azobis(cyanocyclohexane)
ACHN

Formula: C_{14}H_{20}N_{4}
Molecular weight: 244.34 g/mol
CAS-No.: 2094-98-6
EC-No.: 218-254-8

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1’-Azobis(1-cyclohexanecarbonitrile)</td>
<td>Self-react. D; Skin Irrit. 2; Eye Irrit. 2A; STOT SE 3; H242, H315, H319, H335</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>
SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
Show this material safety data sheet to the doctor in attendance.

If inhaled
After inhalation: fresh air.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower.

In case of eye contact
After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Nitrogen oxides (NOx)

5.3 Advice for firefighters
Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information
Remove container from danger zone and cool with water. Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.
SECTION 6: Accidental release measures

6.1  Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2  Environmental precautions
Do not let product enter drains.

6.3  Methods and materials for containment and cleaning up
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

6.4  Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1  Precautions for safe handling

Advice on protection against fire and explosion
Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.
For precautions see section 2.2.

7.2  Conditions for safe storage, including any incompatibilities

Storage conditions
Tightly closed. Separately or together with other organic peroxides only and away from sources of ignition and heat.

Storage stability
Recommended storage temperature
2 - 8 °C
Vent periodically. Over time, pressure may increase causing containers to burst. Handle and open container with care.

Storage class
Storage class (TRGS 510): 5.2: Organic peroxides and self-reacting hazardous materials

7.3  Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1  Control parameters

Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.
8.2 Exposure controls

**Appropriate engineering controls**
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

**Personal protective equipment**

**Eye/face protection**
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

**Skin protection**
Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: > 480 min
Material tested:

**Body Protection**
protective clothing

**Respiratory protection**
required when dusts are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

**Control of environmental exposure**
Do not let product enter drains.

---

**SECTION 9: Physical and chemical properties**

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>a) Appearance</td>
<td><strong>Form:</strong> crystalline</td>
</tr>
<tr>
<td></td>
<td><strong>Color:</strong> beige</td>
</tr>
<tr>
<td>b) Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>c) Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>d) pH</td>
<td>No data available</td>
</tr>
<tr>
<td>e) Melting point/freezing point</td>
<td>Melting point/range: 114 - 118 °C (237 - 244 °F) - lit.</td>
</tr>
<tr>
<td>f) Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>g) Flash point</td>
<td>() No data available</td>
</tr>
<tr>
<td>h) Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>i) Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>j) Upper/lower flammability or explosive limits</td>
<td>No data available</td>
</tr>
<tr>
<td>k) Vapor pressure</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SECTION 10: Stability and reactivity

10.1 Reactivity
No data available

10.2 Chemical stability
The product is chemically stable under standard ambient conditions (room temperature).

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
No information available

10.5 Incompatible materials
Strong oxidizing agents

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Oral: No data available
Inhalation: No data available
Dermal: No data available
No data available

Skin corrosion/irritation
Remarks: No data available
**Serious eye damage/eye irritation**
Remarks: No data available

**Respiratory or skin sensitization**
No data available

**Germ cell mutagenicity**
No data available

**Carcinogenicity**
IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**Reproductive toxicity**
No data available
No data available

**Specific target organ toxicity - single exposure**
Inhalation - May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure**
No data available

**Aspiration hazard**
No data available

11.2 **Additional Information**
prolonged or repeated exposure can cause:, Nausea, Headache, Vomiting, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

---

**SECTION 12: Ecological information**

12.1 **Toxicity**
No data available

12.2 **Persistence and degradability**
No data available

12.3 **Bioaccumulative potential**
No data available

12.4 **Mobility in soil**
No data available

12.5 **Results of PBT and vPvB assessment**
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 **Endocrine disrupting properties**
No data available

12.7 **Other adverse effects**
No data available
**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

**Product**
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

**SECTION 14: Transport information**

**DOT (US)**
- UN number: 3226  Class: 4.1  Packing group: II
- Proper shipping name: Self-reactive solid type D (1,1-Azodi(hexahydrobenzonitrile))
- Reportable Quantity (RQ):
  - Poison Inhalation Hazard: No

**IMDG**
- UN number: 3226  Class: 4.1  EMS-No: F-J, S-G
- Proper shipping name: SELF-REACTIVE SOLID TYPE D (1,1-AZODI(HEXAHYDROBENZONITRILE))

**IATA**
- UN number: 3226  Class: 4.1 (HEAT)
- Proper shipping name: Self-reactive solid type D (1,1'-Azodi (Hexahydrobenzonitrile))
- Special Provisions: "Keep away from heat" label required.

**SECTION 15: Regulatory information**

**SARA 302 Components**
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**
Fire Hazard, Acute Health Hazard

**Massachusetts Right To Know Components**
No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1’-Azobis(1-cyclohexanecarbonitrile)</td>
<td>2094-98-6</td>
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</tr>
</tbody>
</table>
SECTION 16: Other information

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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