

# SAFETY DATA SHEET

Version 6.9  
Revision Date 09/06/2024  
Print Date 09/07/2024

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifiers

Product name : 1-Ethylpiperazine

Product Number : 415308  
Brand : Aldrich  
CAS-No. : 5308-25-8

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

### 1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.  
3050 SPRUCE ST  
ST. LOUIS MO 63103  
UNITED STATES  
Telephone : +1 314 771-5765  
Fax : +1 800 325-5052

### 1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 3), H226  
Acute toxicity, Oral (Category 4), H302  
Skin corrosion (Category 1B), H314  
Serious eye damage (Category 1), H318

Aldrich - 415308

Page 1 of 11

Skin sensitization (Sub-category 1B), H317  
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335  
For the full text of the H-Statements mentioned in this Section, see Section 16.

## 2.2 GHS Label elements, including precautionary statements

Pictogram



Signal Word

Danger

Hazard Statements

H226 Flammable liquid and vapor.  
H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H335 May cause respiratory irritation.

Precautionary Statements

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P261 Avoid breathing mist or vapors.  
P264 Wash skin thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.  
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P363 Wash contaminated clothing before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.  
P501 Dispose of contents/ container to an approved waste disposal plant.

## 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

---

### SECTION 3: Composition/information on ingredients

#### 3.1 Substances

Formula : C<sub>6</sub>H<sub>14</sub>N<sub>2</sub>  
Molecular weight : 114.19 g/mol  
CAS-No. : 5308-25-8  
EC-No. : 226-166-6

Component	Classification	Concentration
<b>N-ethylpiperazine</b>		
	Flam. Liq. 3; Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; Skin Sens. 1B; STOT SE 3; H226, H302, H314, H318, H317, H335	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

---

### SECTION 4: First aid measures

#### 4.1 Description of first-aid measures

##### General advice

First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

##### If inhaled

After inhalation: fresh air. Call in physician.

##### In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

##### In case of eye contact

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

##### If swallowed

After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Pulmonary failure possible after aspiration of vomit. Call a physician immediately. Do not attempt to neutralise.

#### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

#### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

#### Suitable extinguishing media

Carbon dioxide (CO<sub>2</sub>) Foam Dry powder

#### Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

### 5.2 Special hazards arising from the substance or mixture

Carbon oxides

Nitrogen oxides (NO<sub>x</sub>)

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air at elevated temperatures.

Development of hazardous combustion gases or vapours possible in the event of fire.

### 5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

### 5.4 Further information

Remove container from danger zone and cool with water. Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

### 6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

### 6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemisorb® ). Dispose of properly. Clean up affected area.

### 6.4 Reference to other sections

For disposal see section 13.

---

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

#### Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

### **Hygiene measures**

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

## **7.2 Conditions for safe storage, including any incompatibilities**

### **Storage conditions**

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

### **Storage class**

Storage class (TRGS 510): 3: Flammable liquids

## **7.3 Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

---

## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

### **8.2 Exposure controls**

#### **Appropriate engineering controls**

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

#### **Personal protective equipment**

##### **Eye/face protection**

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

##### **Skin protection**

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Full contact

Material: butyl-rubber

Minimum layer thickness: 0.7 mm

Break through time: 480 min

Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Splash contact  
Material: Nitrile rubber  
Minimum layer thickness: 0.4 mm  
Break through time: 240 min  
Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

### **Body Protection**

Flame retardant antistatic protective clothing.

### **Respiratory protection**

Recommended Filter type: Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

### **Control of environmental exposure**

Do not let product enter drains. Risk of explosion.

---

## **SECTION 9: Physical and chemical properties**

### **9.1 Information on basic physical and chemical properties**

a) Appearance	Form: liquid Color: colorless
b) Odor	amine-like
c) Odor Threshold	No data available
d) pH	No data available
e) Melting point/freezing point	No data available
f) Initial boiling point and boiling range	157 °C 315 °F - lit.
g) Flash point	43 °C (109 °F) - closed cup - c.c.
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	No data available
k) Vapor pressure	2.48 hPa at 20 °C (68 °F) - OECD Test Guideline 104
l) Vapor density	No data available
m) Density	0.899 g/cm <sup>3</sup> at 25 °C (77 °F) - lit.
Relative density	No data available

Aldrich - 415308

Page 6 of 11

- |   |  |
|---|--|
| n) Water solubility                       | miscible in all proportions  |
| o) Partition coefficient: n-octanol/water | log Pow: -0.10 - (calculated) - Bioaccumulation is not expected., (Lit.)   |
| p) Autoignition temperature               | No data available  |
| q) Decomposition temperature              | > 350 °C (> 662 °F) -  |
| r) Viscosity                              | 1.69 mm <sup>2</sup> /s at 40 °C (104 °F) - OECD Test Guideline 114 - 2.76 mm <sup>2</sup> /s at 20 °C (68 °F) - OECD Test Guideline 114 - |
| s) Explosive properties                   | Not classified as explosive.   |
| t) Oxidizing properties                   | none   |

## 9.2 Other safety information

No data available

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Vapor/air-mixtures are explosive at intense warming.

### 10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

### 10.3 Possibility of hazardous reactions

Violent reactions possible with:  
Strong oxidizing agents  
Strong acids

### 10.4 Conditions to avoid

Heating.

### 10.5 Incompatible materials

No data available

### 10.6 Hazardous decomposition products

In the event of fire: see section 5

---

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - male and female - 1,000 - 2,000 mg/kg  
(OECD Test Guideline 401)

Inhalation: No data available

Dermal: No data available

**Skin corrosion/irritation**

Skin - Rabbit

Result: Corrosive - 1 h

(OECD Test Guideline 404)

**Serious eye damage/eye irritation**

Eyes - Rabbit

Result: Corrosive - 24 h

(OECD Test Guideline 405)

Remarks: Causes serious eye damage.

**Respiratory or skin sensitization**

May cause allergic skin reaction. (ECHA)

**Germ cell mutagenicity**

Test Type: Ames test

Test system: Escherichia coli/Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: Mutagenicity (mammal cell test): micronucleus.

Test system: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 487

Result: negative

**Carcinogenicity**

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**Reproductive toxicity**

No data available

**Specific target organ toxicity - single exposure**

Inhalation - May cause respiratory irritation. - Respiratory Tract

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**11.2 Additional Information**

RTECS: TM0815500



To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

---

## SECTION 12: Ecological information

### 12.1 Toxicity

Toxicity to fish	static test LC50 - Leuciscus idus (Golden orfe) - 316 mg/l - 96 h (DIN 38412 part 15)
Toxicity to daphnia and other aquatic invertebrates	static test EC50 - Daphnia magna (Water flea) - 199.3 mg/l - 48 h (Regulation (EC) No. 440/2008, Annex, C.2)
Toxicity to algae	static test ErC50 - Desmodesmus subspicatus (green algae) - > 352 mg/l - 72 h (OECD Test Guideline 201)
Toxicity to bacteria	static test NOEC - activated sludge - 1,000 mg/l - 30 min (OECD Test Guideline 209)

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

### 12.6 Endocrine disrupting properties

No data available

### 12.7 Other adverse effects

No data available

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

---

**SECTION 14: Transport information****DOT (US)**

UN number: 2734 Class: 8 (3) Packing group: II  
Proper shipping name: Amines, liquid, corrosive, flammable, n.o.s. (N-ethylpiperazine)  
Reportable Quantity (RQ):  
Poison Inhalation Hazard: No

**IMDG**

UN number: 2734 Class: 8 (3) Packing group: II EMS-No: F-E, S-C  
Proper shipping name: AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (N-ethylpiperazine)

**IATA**

UN number: 2734 Class: 8 (3) Packing group: II  
Proper shipping name: Amines, liquid, corrosive, flammable, n.o.s. (N-ethylpiperazine)

---

**SECTION 15: Regulatory information****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Fire Hazard

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**US State Regulations****Massachusetts Right To Know**

No components are subject to the Massachusetts Right to Know Act.

**Maine Chemicals of High Concern**

Product does not contain any listed chemicals

**Vermont Chemicals of High Concern**

Product does not contain any listed chemicals

**Washington Chemicals of High Concern**

Product does not contain any listed chemicals

**The ingredients of this product are reported in the following inventories:**

TSCA : Product contains substance(s) not listed on TSCA

inventory.

### **TSCA list**

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

---

## **SECTION 16: Other information**

### **Further information**

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See [www.sigma-aldrich.com](http://www.sigma-aldrich.com) and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Copyright 2020 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only.

The branding on the header and/or footer of this document may temporarily not visually match the product purchased as we transition our branding. However, all of the information in the document regarding the product remains unchanged and matches the product ordered. For further information please contact [mlsbranding@sial.com](mailto:mlsbranding@sial.com).

Version: 6.9

Revision Date: 09/06/2024

Print Date: 09/07/2024