SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name: Poly(3-hexylthiophene-2,5-diyl)
Product Number: 445703
Brand: Aldrich
CAS-No.: 156074-98-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich Inc.
Address: 3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES
Telephone: +1 314 771-5765
Fax: +1 800 325-5052

1.4 Emergency telephone

Emergency Phone #: 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Skin irritation (Category 2), H315
Eye irritation (Category 2A), H319
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word: Warning

The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada
Hazard statement(s)  
H315  Causes skin irritation.  
H319  Causes serious eye irritation.  
H335  May cause respiratory irritation.  

Precautionary statement(s)  
P261  Avoid breathing dust.  
P264  Wash skin thoroughly after handling.  
P271  Use only outdoors or in a well-ventilated area.  
P280  Wear protective gloves/ eye protection/ face protection.  
P302 + P352  IF ON SKIN: Wash with plenty of soap and water.  
P304 + P340 + P312  IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
P305 + P351 + P338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P332 + P313  If skin irritation occurs: Get medical advice/ attention.  
P337 + P313  If eye irritation persists: Get medical advice/ attention.  
P362  Take off contaminated clothing and wash before reuse.  
P403 + P233  Store in a well-ventilated place. Keep container tightly closed.  
P405  Store locked up.  
P501  Dispose of contents/ container to an approved waste disposal plant.  

2.3  Hazards not otherwise classified (HNOC) or not covered by GHS  -  none  

SECTION 3: Composition/information on ingredients  
3.1  Substances  
Synonyms : P3HT  
Formula : (C10H14S)n  
CAS-No. : 156074-98-5  

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(3-hexylthiophene-2,5-diyl) regioregular</td>
<td>Skin Irrit. 2; Eye Irrit. 2A; STOT SE 3; H315, H319, H335</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.  

SECTION 4: First aid measures  
4.1  Description of first-aid measures  

General advice  
Show this material safety data sheet to the doctor in attendance.  

If inhaled  
After inhalation: fresh air.  

The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada.
In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower.

In case of eye contact
After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Nitrogen oxides (NOx)
Sulfur oxides
Combustible.
Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters
Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information
Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains.
6.3 **Methods and materials for containment and cleaning up**
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

6.4 **Reference to other sections**
For disposal see section 13.

**SECTION 7: Handling and storage**

7.1 **Precautions for safe handling**
For precautions see section 2.2.

7.2 **Conditions for safe storage, including any incompatibilities**

**Storage conditions**
Tightly closed. Dry.
Light sensitive. Handle and store under inert gas.

**Storage class**
Storage class (TRGS 510): 11: Combustible Solids

7.3 **Specific end use(s)**
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

**SECTION 8: Exposure controls/personal protection**

8.1 **Control parameters**

**Ingredients with workplace control parameters**
Contains no substances with occupational exposure limit values.

8.2 **Exposure controls**

**Appropriate engineering controls**
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

**Personal protective equipment**

**Eye/face protection**
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

**Skin protection**
Handle with impervious gloves.

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

**Full contact**
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min  
Material tested: KCL 741 Dermatril® L

Splash contact  
Material: Nitrile rubber  
Minimum layer thickness: 0.11 mm  
Break through time: 480 min  
Material tested: KCL 741 Dermatril® L

**Body Protection**  
protective clothing

**Respiratory protection**  
Recommended Filter type: Filter type P2  
The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented. required when dusts are generated.  
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

**Control of environmental exposure**  
Do not let product enter drains.

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**SECTION 9: Physical and chemical properties**

9.1 **Information on basic physical and chemical properties**

- **a)** Appearance  
  Form: solid
- **b)** Odor  
  No data available
- **c)** Odor Threshold  
  No data available
- **d)** pH  
  No data available
- **e)** Melting point/freezing point  
  Melting point/range: 238 °C (460 °F)
- **f)** Initial boiling point and boiling range  
  No data available
- **g)** Flash point  
  (No data available)
- **h)** Evaporation rate  
  No data available
- **i)** Flammability (solid, gas)  
  No data available
- **j)** Upper/lower flammability or explosive limits  
  No data available
- **k)** Vapor pressure  
  No data available
- **l)** Vapor density  
  No data available
- **m)** Density  
  No data available
Relative density                      No data available
n) Water solubility                   No data available
o) Partition coefficient: n-octanol/water No data available
p) Autoignition temperature           No data available
q) Decomposition temperature         No data available
r) Viscosity                         No data available
s) Explosive properties               No data available
t) Oxidizing properties               none

9.2 Other safety information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability
The product is chemically stable under standard ambient conditions (room temperature).

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
Exposure to sunlight.
no information available

10.5 Incompatible materials
Strong oxidizing agents

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Oral: No data available
Inhalation: No data available
Dermal: No data available

Skin corrosion/irritation
Remarks: No data available
Serious eye damage/eye irritation
Remarks: No data available

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity
IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
Inhalation - May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Stomach - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

SECTION 12: Ecological information

12.1 Toxicity
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted
12.6 Endocrine disrupting properties
No data available

12.7 Other adverse effects
No data available

SECTION 13: Disposal considerations
13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)
Not dangerous goods

IMDG
Not dangerous goods

IATA
Not dangerous goods

Further information
Not classified as dangerous in the meaning of transport regulations.

SECTION 15: Regulatory information

SARA 302 Components
This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.
SECTION 16: Other information

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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