The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada.
Hazard statement(s)
H226 Flammable liquid and vapor.
H302 Harmful if swallowed.

Precautionary statement(s)
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/ eye protection/ face protection.
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P235 Store in a well-ventilated place. Keep cool.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances
Formula : C₇H₁₂O
Molecular weight : 112.17 g/mol
CAS-No. : 502-42-1
EC-No. : 207-937-6

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>cycloheptanone</td>
<td>Flam. Liq. 3; Acute Tox. 4; H226, H302</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
Show this material safety data sheet to the doctor in attendance.
**If inhaled**  
After inhalation: fresh air.

**In case of skin contact**  
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower.

**In case of eye contact**  
After eye contact: rinse out with plenty of water. Remove contact lenses.

**If swallowed**  
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 **Most important symptoms and effects, both acute and delayed**  
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.

4.3 **Indication of any immediate medical attention and special treatment needed**  
No data available

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**SECTION 5: Firefighting measures**

5.1 **Extinguishing media**

**Suitable extinguishing media**  
Carbon dioxide (CO2) Foam Dry powder

**Unsuitable extinguishing media**  
For this substance/mixture no limitations of extinguishing agents are given.

5.2 **Special hazards arising from the substance or mixture**

Carbon oxides  
Combustible.  
Vapors are heavier than air and may spread along floors.  
Forms explosive mixtures with air at elevated temperatures.  
Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 **Advice for firefighters**  
In the event of fire, wear self-contained breathing apparatus.

5.4 **Further information**  
Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

---

**SECTION 6: Accidental release measures**

6.1 **Personal precautions, protective equipment and emergency procedures**

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.
6.2 **Environmental precautions**
Do not let product enter drains. Risk of explosion.

6.3 **Methods and materials for containment and cleaning up**
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 **Reference to other sections**
For disposal see section 13.

---

**SECTION 7: Handling and storage**

7.1 **Precautions for safe handling**

*Advice on protection against fire and explosion*
Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

*Hygiene measures*
Change contaminated clothing. Preventive skin protection recommended. Wash hands after working with substance. For precautions see section 2.2.

7.2 **Conditions for safe storage, including any incompatibilities**

*Storage conditions*
Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

*Storage class*
Storage class (TRGS 510): 3: Flammable liquids

7.3 **Specific end use(s)**
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

---

**SECTION 8: Exposure controls/personal protection**

8.1 **Control parameters**

*Ingredients with workplace control parameters*
Contains no substances with occupational exposure limit values.

8.2 **Exposure controls**

*Appropriate engineering controls*
Change contaminated clothing. Preventive skin protection recommended. Wash hands after working with substance.

*Personal protective equipment*

*Eye/face protection*
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
**Skin protection**
This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact
- Material: butyl-rubber
- Minimum layer thickness: 0.7 mm
- Break through time: 480 min

Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Splash contact
- Material: Viton®
- Minimum layer thickness: 0.7 mm
- Break through time: 120 min

Material tested: Vitoject® (KCL 890 / Aldrich Z677698, Size M)

**Body Protection**
Flame retardant antistatic protective clothing.

**Respiratory protection**
Recommended Filter type: Filter type ABEK
The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented. Required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

**Control of environmental exposure**
Do not let product enter drains. Risk of explosion.

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**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

- **Appearance**
  - Form: liquid

- **Odor**
  - No data available

- **Odor Threshold**
  - No data available

- **pH**
  - No data available

- **Melting point/freezing point**
  - No data available

- **Initial boiling point**
  - 179 °C 354 °F - lit.

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The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada
and boiling range

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>g) Flash point</td>
<td>55 °C (131 °F)</td>
</tr>
<tr>
<td>h) Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>i) Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>j) Upper/lower flammability or</td>
<td>No data available</td>
</tr>
<tr>
<td>explosive limits</td>
<td></td>
</tr>
<tr>
<td>k) Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>l) Vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>m) Density</td>
<td>0.951 g/cm³ at 25 °C (77 °F) - lit.</td>
</tr>
<tr>
<td>n) Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>o) Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>p) Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>q) Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>r) Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>s) Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>t) Oxidizing properties</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2 **Other safety information**

No data available

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**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

Vapor/air-mixtures are explosive at intense warming.

**10.2 Chemical stability**

The product is chemically stable under standard ambient conditions (room temperature).

**10.3 Possibility of hazardous reactions**

Violent reactions possible with:
- bases
- Amines
- Oxidizing agents

**10.4 Conditions to avoid**

Heating.
10.5 Incompatible materials
No data available

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

**Acute toxicity**
LD50 Oral - Rat - 500 - 2,000 mg/kg
Remarks: (External MSDS)
Inhalation: No data available
Dermal: No data available

**Skin corrosion/irritation**
No data available

**Serious eye damage/eye irritation**
No data available

**Respiratory or skin sensitization**
No data available

**Germ cell mutagenicity**
Test Type: Ames test
Result: negative
Remarks: (External MSDS)

**Carcinogenicity**
IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

**Reproductive toxicity**
No data available

**Specific target organ toxicity - single exposure**
No data available

**Specific target organ toxicity - repeated exposure**
No data available

**Aspiration hazard**
No data available

11.2 Additional Information

RTECS: GU3325000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
After long-term exposure to the chemical:

Irritations

Systemic effects:

If swallowed

CNS disorders

Other information

The following applies to ketones in general: when vapours/aerosols occur, mucosal irritations, coughing, and dyspnoea after inhalation. The absorption of large quantities leads to: CNS depression (narcosis). Repeated skin contact leads to a degreasing effect, with secondary inflammation possible. Toxic effects on the liver and kidneys cannot be excluded after high doses. The inhalation of droplets may result in the formation of oedemas in the respiratory tract.

Further data:

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

**SECTION 12: Ecological information**

12.1 **Toxicity**
No data available

12.2 **Persistence and degradability**
No data available

12.3 **Bioaccumulative potential**
No data available

12.4 **Mobility in soil**
No data available

12.5 **Results of PBT and vPvB assessment**
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 **Endocrine disrupting properties**
No data available

12.7 **Other adverse effects**
We have no quantitative data concerning the ecological effects of this product.
Further information on ecology
Discharge into the environment must be avoided.
SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)
UN number: 1224  Class: 3  Packing group: III
Proper shipping name: Ketones, liquid, n.o.s. (cycloheptanone) (cycloheptanone)
Reportable Quantity (RQ):
  Poison Inhalation Hazard: No

IMDG
UN number: 1224  Class: 3  Packing group: III
Proper shipping name: KETONES, LIQUID, N.O.S. (cycloheptanone) (cycloheptanone)
EMS-No: F-E, S-D

IATA
UN number: 1224  Class: 3  Packing group: III
Proper shipping name: Ketones, liquid, n.o.s. (cycloheptanone) (cycloheptanone)

SECTION 15: Regulatory information

SARA 302 Components
This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.
SECTION 16: Other information

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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