

## SAFETY DATA SHEET

Version 8.4  
Revision Date 09/10/2021  
Print Date 11/28/2021**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifiers**

Product name : Heptamethyleneimine

Product Number : H2155  
Brand : Aldrich  
CAS-No. : 1121-92-2**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances

**1.3 Details of the supplier of the safety data sheet**Company : Sigma-Aldrich Inc.  
3050 SPRUCE ST  
ST. LOUIS MO 63103  
UNITED STATESTelephone : +1 314 771-5765  
Fax : +1 800 325-5052**1.4 Emergency telephone**Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-  
527-3887 CHEMTREC (International) 24  
Hours/day; 7 Days/week**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**Flammable liquids (Category 3), H226  
Skin corrosion (Category 1B), H314  
Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

**2.2 GHS Label elements, including precautionary statements**

Pictogram



Signal word : Danger

Hazard statement(s)  
H226 : Flammable liquid and vapor.

H314	Causes severe skin burns and eye damage.
Precautionary statement(s)	
P210	Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P264	Wash skin thoroughly after handling.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/ doctor.
P321	Specific treatment (see supplemental first aid instructions on this label).
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

### 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Synonyms	: Azacyclooctane Octahydroazocine
Formula	: C <sub>7</sub> H <sub>15</sub> N
Molecular weight	: 113.20 g/mol
CAS-No.	: 1121-92-2
EC-No.	: 214-342-5

Component	Classification	Concentration
<b>Perhydroazocine</b>		
	Flam. Liq. 3; Skin Corr. 1B; Eye Dam. 1; H226, H314, H318	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

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## SECTION 4: First aid measures

### 4.1 Description of first-aid measures

#### General advice

Consult a physician. Show this material safety data sheet to the doctor in attendance. Move out of dangerous area.

#### If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

#### In case of skin contact

Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

#### In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

#### If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

#### Suitable extinguishing media

Small (incipient) fires must be extinguished with alcohol resistant foam, dry chemical powder or carbon dioxide. Large amounts of water are ineffective. Cool containers with large amounts of water.

### 5.2 Special hazards arising from the substance or mixture

Carbon oxides  
Nitrogen oxides (NO<sub>x</sub>)

### 5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

### 5.4 Further information

Use water spray to cool unopened containers.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of

vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

For personal protection see section 8.

## **6.2 Environmental precautions**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

## **6.3 Methods and materials for containment and cleaning up**

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

## **6.4 Reference to other sections**

For disposal see section 13.

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## **SECTION 7: Handling and storage**

### **7.1 Precautions for safe handling**

#### **Advice on safe handling**

Avoid inhalation of vapor or mist.

#### **Advice on protection against fire and explosion**

Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

#### **Hygiene measures**

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

For precautions see section 2.2.

### **7.2 Conditions for safe storage, including any incompatibilities**

#### **Storage conditions**

Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

#### **Storage class**

Storage class (TRGS 510): 3: Flammable liquids

### **7.3 Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

### **8.2 Exposure controls**

#### **Appropriate engineering controls**

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

## Personal protective equipment

### Eye/face protection

Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

### Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

### Body Protection

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

### Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

### Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

a) Appearance	Form: clear, liquid Color: light brown
b) Odor	No data available
c) Odor Threshold	No data available
d) pH	No data available
e) Melting point/freezing point	No data available
f) Initial boiling point and boiling range	51 - 53 °C 124 - 127 °F at 20 hPa - lit.
g) Flash point	29 °C (84 °F) - closed cup
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	No data available
k) Vapor pressure	No data available
l) Vapor density	No data available
m) Density	0.896 g/cm <sup>3</sup> at 25 °C (77 °F) - lit.

Relative density	No data available
n) Water solubility	No data available
o) Partition coefficient: n-octanol/water	No data available
p) Autoignition temperature	No data available
q) Decomposition temperature	No data available
r) Viscosity	No data available
s) Explosive properties	No data available
t) Oxidizing properties	No data available

## 9.2 Other safety information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No data available

### 10.2 Chemical stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

Vapors may form explosive mixture with air.

### 10.4 Conditions to avoid

Heat, flames and sparks.

### 10.5 Incompatible materials

Strong oxidizing agents, Strong acids

### 10.6 Hazardous decomposition products

In the event of fire: see section 5

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Oral: No data available

Inhalation: No data available

Dermal: No data available

No data available

#### Skin corrosion/irritation

No data available

#### Serious eye damage/eye irritation

No data available

**Respiratory or skin sensitization**

No data available

**Germ cell mutagenicity**

No data available

**Carcinogenicity**

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**Reproductive toxicity**

No data available

No data available

**Specific target organ toxicity - single exposure**

No data available

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**11.2 Additional Information**

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

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**SECTION 12: Ecological information****12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

**12.6 Other adverse effects**

No data available

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**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Product**

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

**Contaminated packaging**

Dispose of as unused product.

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**SECTION 14: Transport information****DOT (US)**

UN number: 1993 Class: 3 Packing group: III  
Proper shipping name: Flammable liquids, n.o.s. (Perhydroazocine)  
Poison Inhalation Hazard: No

**IMDG**

UN number: 1993 Class: 3 Packing group: III EMS-No: F-E, S-E  
Proper shipping name: FLAMMABLE LIQUID, N.O.S. (Perhydroazocine)

**IATA**

UN number: 1993 Class: 3 Packing group: III  
Proper shipping name: Flammable liquid, n.o.s. (Perhydroazocine)

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**SECTION 15: Regulatory information****SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**

Fire Hazard

**Massachusetts Right To Know Components**

No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

Perhydroazocine	CAS-No. 1121-92-2	Revision Date
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**New Jersey Right To Know Components**

Perhydroazocine	CAS-No. 1121-92-2	Revision Date
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## California Prop. 65 Components

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

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### SECTION 16: Other information

#### Further information

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The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See [www.sigma-aldrich.com](http://www.sigma-aldrich.com) and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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