**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

1.1 **Product identifiers**

- **Product name**: (S)-(−)-Limonene
- **Product Number**: W504505
- **Brand**: Aldrich
- **CAS-No.**: 5989-54-8

1.2 **Relevant identified uses of the substance or mixture and uses advised against**

- **Identified uses**: Laboratory chemicals, Synthesis of substances

1.3 **Details of the supplier of the safety data sheet**

- **Company**: Sigma-Aldrich Inc.
  
  3050 SPRUCE ST
  
  ST. LOUIS MO 63103
  
  UNITED STATES
- **Telephone**: +1 314 771-5765
- **Fax**: +1 800 325-5052

1.4 **Emergency telephone**

- **Emergency Phone #**: 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

**SECTION 2: Hazards identification**

2.1 **Classification of the substance or mixture**

- **GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**
  
  Flammable liquids (Category 3), H226
  
  Skin irritation (Category 2), H315
  
  Skin sensitization (Sub-category 1B), H317
  
  Aspiration hazard (Category 1), H304
  
  Short-term (acute) aquatic hazard (Category 1), H400
  
  Long-term (chronic) aquatic hazard (Category 1), H410

  For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 **GHS Label elements, including precautionary statements**
Hazard statement(s)
H226 Flammable liquid and vapor.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing mist or vapors.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P331 Do NOT induce vomiting.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391 Collect spillage.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances
Synonyms: (−)-Carvene
(S)-4-Isopropenyl-1-methyl cyclohexene
(−)-p-Mentha-1,8-diene

Formula: C_{10}H_{16}
Molecular weight: 136.23 g/mol
CAS-No.: 5989-54-8
SECTION 4: First aid measures

4.1 Description of first-aid measures

**General advice**
Show this material safety data sheet to the doctor in attendance.

**If inhaled**
After inhalation: fresh air.

**In case of skin contact**
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower. Consult a physician.

**In case of eye contact**
After eye contact: rinse out with plenty of water. Remove contact lenses.

**If swallowed**

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

**Suitable extinguishing media**
Carbon dioxide (CO2) Foam Dry powder

**Unsuitable extinguishing media**
For this substance/mixture no limitations of extinguishing agents are given.
5.2 **Special hazards arising from the substance or mixture**
Carbon oxides
Combustible.
Vapors are heavier than air and may spread along floors.
Forms explosive mixtures with air at elevated temperatures.
Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 **Advice for firefighters**
Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 **Further information**
Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

---

**SECTION 6: Accidental release measures**

6.1 **Personal precautions, protective equipment and emergency procedures**
Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

6.2 **Environmental precautions**
Do not let product enter drains. Risk of explosion.

6.3 **Methods and materials for containment and cleaning up**
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 **Reference to other sections**
For disposal see section 13.

---

**SECTION 7: Handling and storage**

7.1 **Precautions for safe handling**

**Advice on protection against fire and explosion**
Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

**Hygiene measures**
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance. For precautions see section 2.2.

7.2 **Conditions for safe storage, including any incompatibilities**

**Storage conditions**
Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

**Storage class**
Storage class (TRGS 510): 3: Flammable liquids
7.3 **Specific end use(s)**
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

SECTION 8: Exposure controls/personal protection

8.1 **Control parameters**

*Ingredients with workplace control parameters*
Contains no substances with occupational exposure limit values.

8.2 **Exposure controls**

*Appropriate engineering controls*
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

**Personal protective equipment**

*Eye/face protection*
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

*Skin protection*
This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact
- Material: butyl-rubber
- Minimum layer thickness: 0.7 mm
- Break through time: 480 min
- Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Splash contact
- Material: Latex gloves
- Minimum layer thickness: 0.6 mm
- Break through time: 30 min
- Material tested: Lapren® (KCL 706 / Aldrich Z677558, Size M)

*Body Protection*
Flame retardant antistatic protective clothing.

*Respiratory protection*
Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented. required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387
and other accompanying standards relating to the used respiratory protection system.

**Control of environmental exposure**
Do not let product enter drains. Risk of explosion.

---

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

| a) Appearance | Form: clear, liquid  
|               | Color: light yellow |
| b) Odor       | No data available  |
| c) Odor Threshold | No data available |
| d) pH         | No data available  |
| e) Melting point/freezing point | Melting point: -73.65 °C (-100.57 °F) - OECD Test Guideline 102 |
| f) Initial boiling point and boiling range | 175 - 177 °C 347 - 351 °F - lit. |
| g) Flash point | 51 °C (124 °F) at ca.1,013.25 hPa - closed cup - Regulation (EC) No. 440/2008, Annex, A.9 |
| h) Evaporation rate | No data available |
| i) Flammability (solid, gas) | No data available |
| j) Upper/lower flammability or explosive limits | Upper explosion limit: 6.1 %(V)  
|                           | Lower explosion limit: 0.7 %(V) |
| k) Vapor pressure | < 4 hPa at 14.4 °C (57.9 °F) |
| l) Vapor density | 4.7 - (Air = 1.0) |
| m) Density | 0.844 g/cm3 at 25 °C (77 °F) - lit.  
|               | Relative density | No data available  
|               | Water solubility | No data available  |
| o) Partition coefficient: n-octanol/water | log Pow: 4.38 at 37 °C (99 °F) - Potential bioaccumulation |
| p) Autoignition temperature | No data available |
| q) Decomposition temperature | No data available |
| r) Viscosity | No data available |
| s) Explosive properties | No data available |
| t) Oxidizing properties | none |

**9.2 Other safety information**
SECTION 10: Stability and reactivity

10.1 Reactivity
Vapor/air-mixtures are explosive at intense warming.

10.2 Chemical stability
The product is chemically stable under standard ambient conditions (room temperature).

10.3 Possibility of hazardous reactions
Violent reactions possible with:
Strong oxidizing agents
acids

10.4 Conditions to avoid
Heating.

10.5 Incompatible materials
No data available

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - 4,400 mg/kg
Remarks: (External MSDS)
Inhalation: No data available
LD50 Dermal - Rabbit - > 5,000 mg/kg
Remarks: (ECHA)

Skin corrosion/irritation
Remarks: Causes skin irritation.
Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: No eye irritation
(OECD Test Guideline 405)

Respiratory or skin sensitization
Local lymph node assay (LLNA) - Mouse
Result: positive
(OECD Test Guideline 429)
Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Germ cell mutagenicity
Test Type: Ames test
Test system: S. typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Test Type: Mutagenicity (mammal cell test): chromosome aberration.
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Test Type: sister chromatid exchange assay
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 479
Result: negative

Test Type: comet assay
Species: Rat
Application Route: Oral
Result: negative
Remarks: (ECHA)

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
Aspiration may cause pulmonary edema and pneumonitis.

11.2 Additional Information
Repeated dose toxicity - Mouse - male and female - Oral - 13 Weeks - NOAEL (No observed adverse effect level) - 500 mg/kg - LOAEL (Lowest observed adverse effect level) - 1,000 mg/kg
RTECS: OS8350000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12: Ecological information

12.1 Toxicity
No data available

12.2 Persistence and degradability
Biodegradability: aerobic - Exposure time 28 d
Result: 85 % - Readily biodegradable.
(OECD Test Guideline 301D)

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties
No data available

12.7 Other adverse effects
No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)
UN number: 2052  Class: 3  Packing group: III
Proper shipping name: Dipentene
Reportable Quantity (RQ):
Marine pollutant: yes  Poison Inhalation Hazard: No

IMDG
UN number: 2052  Class: 3  Packing group: III  EMS-No: F-E, S-E
Proper shipping name: DIPENTENE
SECTION 15: Regulatory information

SARA 302 Components
This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

SECTION 16: Other information

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.