SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name: Iron(III) oxide

Product Number: 310050
Brand: SIGALD
CAS-No.: 1309-37-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO  63103
UNITED STATES

Telephone: +1 314 771-5765
Fax: +1 800 325-5052

1.4 Emergency telephone

Emergency Phone #: 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Not a hazardous substance or mixture.

2.2 GHS Label elements, including precautionary statements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms: Ferric oxide

Formula: Fe₂O₃

SIGALD - 310050
The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada

Molecular weight: 159.69 g/mol
CAS-No.: 1309-37-1
EC-No.: 215-168-2

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>iron(III) oxide</td>
<td></td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

4.1 Description of first-aid measures

If inhaled
After inhalation: fresh air.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower.

In case of eye contact
After eye contact: rinse out with plenty of water. Remove contact lenses.

If swallowed
After swallowing: make victim drink water (two glasses at most). Consult doctor if feeling unwell.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Iron oxides
Not combustible.
Ambient fire may liberate hazardous vapours.

5.3 Advice for firefighters
In the event of fire, wear self-contained breathing apparatus.

5.4 Further information
Suppress (knock down) gases/vapors/mists with a water spray jet.
SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Avoid inhalation of dusts. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions
No special precautionary measures necessary.

6.3 Methods and materials for containment and cleaning up
Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions
Tightly closed. Dry.

Storage class
Storage class (TRGS 510): 13: Non Combustible Solids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>iron(III) oxide</td>
<td>1309-37-1</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
</tr>
</tbody>
</table>

Remarks Not classifiable as a human carcinogen
<table>
<thead>
<tr>
<th></th>
<th>TWA</th>
<th>5 mg/m³</th>
<th>USA, NIOSH Recommended Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>TWA</td>
<td>10 mg/m³</td>
<td>USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>15 mg/m³</td>
<td>USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td>5 mg/m³</td>
<td>USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
<td></td>
</tr>
<tr>
<td>PEL</td>
<td>10 mg/m³</td>
<td>California permissible exposure limits for chemical contaminants (Title 8, Article 107)</td>
<td></td>
</tr>
<tr>
<td>PEL</td>
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<td></td>
</tr>
</tbody>
</table>

### 8.2 Exposure controls

**Appropriate engineering controls**

Change contaminated clothing. Wash hands after working with substance.

**Personal protective equipment**

**Eye/face protection**

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

**Skin protection**

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact

Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: KCL 741 Dermatril® L

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Splash contact

Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: KCL 741 Dermatril® L
Respiratory protection
required when dusts are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure
No special precautionary measures necessary.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance
   Form: powder
   Color: red brown

b) Odor
   odorless

c) Odor Threshold
   Not applicable

d) pH
   No data available

e) Melting point/freezing point
   Melting point: 1,565 °C (2,849 °F) at ca.1,013 hPa

f) Initial boiling point and boiling range
   No data available

g) Flash point
   () Not applicable

h) Evaporation rate
   No data available

i) Flammability (solid, gas)
   The product is not flammable.

j) Upper/lower flammability or explosive limits
   No data available

k) Vapor pressure
   No data available

l) Vapor density
   No data available

m) Density
   5.25 g/cm3 at 25 °C (77 °F)
   Relative density
   No data available

n) Water solubility
   0.001 g/l at 20 °C (68 °F) - OECD Test Guideline 105

o) Partition coefficient: n-octanol/water
   Not applicable for inorganic substances

p) Autoignition temperature
   No data available

q) Decomposition temperature
   No data available

r) Viscosity
   No data available

s) Explosive properties
   No data available

t) Oxidizing properties
   none
9.2 Other safety information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No data available

10.2 Chemical stability
The product is chemically stable under standard ambient conditions (room temperature).

10.3 Possibility of hazardous reactions
Risk of explosion with:
- Aluminum
- calcium silicide
- Ethylene oxide
- polymerization
- Carbon monoxide
- magnesium
- perchlorates
Risk of ignition or formation of inflammable gases or vapours with:
- carbides
- hydrogen sulphide
- hydrogen peroxide
Exothermic reaction with:
- Hydrazine hydrate
- calcium hypochlorite

10.4 Conditions to avoid
No information available

10.5 Incompatible materials
Strong reducing agents

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
- LD50 Oral - Rat - male and female - > 5,000 mg/kg
  (EC Directive 92/69/EEC B.1 Acute Toxicity (Oral))
- Remarks: (ECHA)
  Acute toxicity estimate Inhalation - 4 h - 5.25 mg/l - dust/mist (Calculation method)
- LC50 Inhalation - Rat - male and female - 4 h - > 5.05 mg/l - dust/mist
  (OECD Test Guideline 403)
- Dermal: No data available

SIGALD - 310050
Skin corrosion/irritation
Skin - Rabbit
Result: No skin irritation - 4 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: No eye irritation
(OECD Test Guideline 405)

Respiratory or skin sensitization
Maurer optimisation test - Guinea pig
Result: negative
Remarks: (ECHA)

Germ cell mutagenicity
No data available
Test Type: Ames test
Test system: S. typhimurium
Metabolic activation: with and without metabolic activation
Result: negative
Remarks: (ECHA)
Test Type: in vitro test
Test system: Chinese hamster fibroblasts
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Test Type: comet assay
Species: Rat
Cell type: Bone marrow
Application Route: Oral
Result: negative
Remarks: (ECHA)

Carcinogenicity
This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.
IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available
11.2 Additional Information

RTECS: NO7400000
Long term inhalation exposure to iron (oxide fume or dust) can cause siderosis. Siderosis is considered to be a benign pneumoconiosis and does not normally cause significant physiologic impairment. Siderosis can be observed on x-rays with the lungs having a mottled appearance. To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

After uptake of large quantities:

CNS disorders
shock

Other information

Inhalation of the dusts should be avoided as even inert dusts may impair respiratory organ functions.

Handle in accordance with good industrial hygiene and safety practice.

SECTION 12: Ecological information

12.1 Toxicity
No data available
Toxicity to daphnia and other aquatic invertebrates static test EC50 - Daphnia magna (Water flea) - > 100 mg/l - 48 h (OECD Test Guideline 202)
Remarks: (ECHA)

Toxicity to bacteria static test EC50 - activated sludge - > 10,000 mg/l - 3 h (ISO 8192)

12.2 Persistence and degradability
The methods for determining the biological degradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties
No data available

12.7 Other adverse effects
No data available
SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

SECTION 14: Transport information

DOT (US)
Not dangerous goods

IMDG
Not dangerous goods

IATA
Not dangerous goods

Further information
Not classified as dangerous in the meaning of transport regulations.

SECTION 15: Regulatory information

SARA 302 Components
This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

SECTION 16: Other information

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See