SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name: HEPES

Product Number: H3375
Brand: Sigma
CAS-No.: 7365-45-9

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO  63103
UNITED STATES

Telephone: +1 314 771-5765
Fax: +1 800 325-5052

1.4 Emergency telephone

Emergency Phone #: 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Not a hazardous substance or mixture.

2.2 GHS Label elements, including precautionary statements

Not a hazardous substance or mixture.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms: 4-(2-Hydroxyethyl)piperazine-1-ethanesulfonic acid

Formula: C₈H₁₈N₂O₄S
Molecular weight: 238.30 g/mol

Sigma - H3375
SECTION 4: First aid measures

4.1 Description of first-aid measures

If inhaled
After inhalation: fresh air.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower.

In case of eye contact
After eye contact: rinse out with plenty of water. Remove contact lenses.

If swallowed
After swallowing: make victim drink water (two glasses at most). Consult doctor if feeling unwell.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Nitrogen oxides (NOx)
Sulfur oxides

5.3 Advice for firefighters
In the event of fire, wear self-contained breathing apparatus.

5.4 Further information
Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Avoid inhalation of dusts. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.
6.2 Environmental precautions
Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions
Tightly closed. Dry.

Storage class
Storage class (TRGS 510): 13: Non Combustible Solids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls
Change contaminated clothing. Wash hands after working with substance.

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection
Handle with impervious gloves.

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: KCL 741 Dermatril® L
Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: KCL 741 Dermatril® L

**Respiratory protection**
required when dusts are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

**Control of environmental exposure**
Do not let product enter drains.

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>a) Appearance</strong></td>
<td>Form: Crystalline powder Color: colorless</td>
</tr>
<tr>
<td><strong>b) Odor</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>c) Odor Threshold</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>d) pH</strong></td>
<td>5.0 - 6.5 at 238 g/l at 25 °C (77 °F)</td>
</tr>
<tr>
<td><strong>e) Melting point/freezing point</strong></td>
<td>Melting point/range: 212.6 °C (414.7 °F) - Decomposes before melting.</td>
</tr>
<tr>
<td><strong>f) Initial boiling point and boiling range</strong></td>
<td>Decomposes below the boiling point.</td>
</tr>
<tr>
<td><strong>g) Flash point</strong></td>
<td>() No data available</td>
</tr>
<tr>
<td><strong>h) Evaporation rate</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>i) Flammability (solid, gas)</strong></td>
<td>The product is not flammable. - Flammability (solids)</td>
</tr>
<tr>
<td><strong>j) Upper/lower flammability or explosive limits</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>k) Vapor pressure</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>l) Vapor density</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>m) Density</strong></td>
<td>1.439 g/cm³ at 20 °C (68 °F) - OECD Test Guideline 109</td>
</tr>
<tr>
<td><strong>n) Water solubility</strong></td>
<td>703.6 g/l at 20 °C (68 °F) - OECD Test Guideline 105</td>
</tr>
<tr>
<td><strong>o) Partition coefficient: n-octanol/water</strong></td>
<td>log Pow: &lt; -3.85</td>
</tr>
<tr>
<td><strong>p) Autoignition temperature</strong></td>
<td>does not ignite</td>
</tr>
<tr>
<td><strong>q) Decomposition</strong></td>
<td>No data available</td>
</tr>
</tbody>
</table>
The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada

r) Temperature

s) Viscosity

No data available

s) Explosive properties

Not explosive

t) Oxidizing properties

The substance or mixture is not classified as oxidizing.

9.2 Other safety information

Surface tension

63.98 mN/m at 20 °C (68 °F)

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature).

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

No information available

10.5 Incompatible materials

Strong oxidizing agents

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - > 2,000 mg/kg
(OECD Test Guideline 423)

Inhalation: No data available

LD50 Dermal - Rat - male and female - > 2,000 mg/kg
(OECD Test Guideline 402)

Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation - 4 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation - 30 s
(OECD Test Guideline 405)

Respiratory or skin sensitization

Maximization Test - Guinea pig
Result: negative
(OECD Test Guideline 406)

**Germ cell mutagenicity**
Test Type: Ames test
Test system: Escherichia coli/Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
Test Type: Mutagenicity (mammal cell test): chromosome aberration.
Test system: Human lymphocytes
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

**Carcinogenicity**
IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

**Reproductive toxicity**
No data available

**Specific target organ toxicity - single exposure**
No data available

**Specific target organ toxicity - repeated exposure**
No data available

**Aspiration hazard**
No data available

**11.2 Additional Information**

RTECS: TL6809000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Hazardous properties cannot be excluded but are unlikely when the product is handled appropriately.

Handle in accordance with good industrial hygiene and safety practice.

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**SECTION 12: Ecological information**

**12.1 Toxicity**
Toxicity to fish: static test LC50 - Danio rerio (zebra fish) - > 100 mg/l - 96 h (OECD Test Guideline 203)

Toxicity to daphnia and other aquatic invertebrates: static test EC50 - Daphnia magna (Water flea) - > 100 mg/l - 48 h (OECD Test Guideline 202)

Toxicity to algae: static test ErC50 - Pseudokirchneriella subcapitata (green algae) - > 100 mg/l - 72 h (OECD Test Guideline 201)

Toxicity to algae: static test NOEC - Pseudokirchneriella subcapitata (green algae) - > 100 mg/l - 72 h (OECD Test Guideline 201)

Toxicity to bacteria: Respiration inhibition EC50 - activated sludge - > 1,000 mg/l - 3 h (OECD Test Guideline 209)

12.2 Persistence and degradability
Biodegradability: aerobic - Exposure time 28 d
Result: 0 % - Not readily biodegradable.
(OECD Test Guideline 301D)

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties
No data available

12.7 Other adverse effects
Discharge into the environment must be avoided.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

SECTION 14: Transport information

DOT (US)
Not dangerous goods

IMDG
Not dangerous goods
SECTION 15: Regulatory information

**SARA 302 Components**
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**
No SARA Hazards

**Massachusetts Right To Know Components**
No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
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**New Jersey Right To Know Components**

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</tr>
</tbody>
</table>

**California Prop. 65 Components**
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**IATA**
Not dangerous goods

**Further information**
Not classified as dangerous in the meaning of transport regulations.
SECTION 16: Other information

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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Version: 6.4 Revision Date: 08/28/2022 Print Date: 12/02/2023