SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name: Tetramethylammonium hydroxide pentahydrate

Product Number: T7505
Brand: Sigma
CAS-No.: 10424-65-4

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO  63103
UNITED STATES

Telephone: +1 314 771-5765
Fax: +1 800 325-5052

1.4 Emergency telephone

Emergency Phone #: 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute toxicity, Oral (Category 2), H300
Acute toxicity, Dermal (Category 1), H310
Skin corrosion (Category 1B), H314
Serious eye damage (Category 1), H318
Specific target organ toxicity - single exposure (Category 1), Central nervous system, H370
Specific target organ toxicity - repeated exposure, Dermal (Category 1), Liver, thymus, H372
Short-term (acute) aquatic hazard (Category 2), H401
Long-term (chronic) aquatic hazard (Category 2), H411

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Sigma - T7505
Pictogram

Signal word  Danger

Hazard statement(s)
H300 + H310 Fatal if swallowed or in contact with skin.
H314 Causes severe skin burns and eye damage.
H370 Causes damage to organs (Central nervous system).
H372 Causes damage to organs (Liver, thymus) through prolonged or repeated exposure in contact with skin.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement(s)
P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
P262 Do not get in eyes, on skin, or on clothing.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P310 + P330 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302 + P350 + P310 IF ON SKIN: Gently wash with plenty of soap and water. Immediately call a POISON CENTER or doctor/ physician.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P307 + P311 IF exposed: Call a POISON CENTER or doctor/ physician.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
P405 Store locked up.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetramethylammonium hydroxide pentahydrate</td>
<td>Acute Tox. 2; Acute Tox. 1; Skin Corr. 1B; Eye</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

Sigma - T7505
SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled
After inhalation: fresh air. Immediately call in physician. If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician immediately.

In case of eye contact
After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed
If swallowed: give water to drink (two glasses at most). Seek medical advice immediately. In exceptional cases only, if medical care is not available within one hour, induce vomiting (only in persons who are wide awake and fully conscious), administer activated charcoal (20 - 40 g in a 10% slurry) and consult a doctor as quickly as possible. Do not attempt to neutralise.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water Foam Carbon dioxide (CO2) Dry powder
Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Nitrogen oxides (NOx)
Combustible.
Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters
Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information
Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Avoid generation and inhalation of dusts in all circumstances. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully. Dispose of properly. Clean up affected area.
Avoid generation of dusts.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Storage conditions
Tightly closed. Dry. Keep in a well-ventilated place. Keep locked up or in an area accessible only to qualified or authorized persons.
Store under inert gas. Air sensitive. hygroscopic
Storage class (TRGS 510): 6.1B: Non-combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated
SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

Skin protection
Handle with impervious gloves.

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested:KCL 741 Dermatril® L

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested:KCL 741 Dermatril® L

Body Protection
protective clothing

Respiratory protection
required when dusts are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure
Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance Form: solid
b) Odor ammoniacal
c) Odor Threshold
   No data available

d) pH
   14 at ca.1,000 g/l at 20 °C (68 °F)

e) Melting point/freezing point
   Melting point/range: 67 - 70 °C (153 - 158 °F) - lit.

f) Initial boiling point and boiling range
   Not applicable

g) Flash point
   ()Not applicable

h) Evaporation rate
   No data available

i) Flammability (solid, gas)
   The product is not flammable. - Flammability (solids)

j) Upper/lower flammability or explosive limits
   No data available

k) Vapor pressure
   No data available

l) Vapor density
   No data available

m) Relative density
   No data available

n) Water solubility
   2,200 g/l at 15 °C (59 °F)

o) Partition coefficient: n-octanol/water
   log Pow: < -1.4 at 20 °C (68 °F) - Bioaccumulation is not expected.

p) Autoignition temperature
   No data available

q) Decomposition temperature
   No data available

r) Viscosity
   No data available

s) Explosive properties
   No data available

t) Oxidizing properties
   No data available

9.2 Other safety information
   No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
   The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability
   The product is chemically stable under standard ambient conditions (room temperature).

10.3 Possibility of hazardous reactions
   No data available

10.4 Conditions to avoid
   Air Avoid moisture.
   no information available
10.5 Incompatible materials
No data available

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

**Acute toxicity**
LD50 Oral - Rat - female - 7.5 - 50 mg/kg
(OECD Test Guideline 423)
Remarks: (anhydrous substance)
Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach.
Inhalation: Corrosive to respiratory system.
Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract, Inhalation may lead to the formation of oedemas in the respiratory tract., Symptoms may be delayed.
LD50 Dermal - Rat - male and female - 12.5 mg/kg
(Expert judgment)
Symptoms: Causes severe systemic effects after dermal exposure which could lead to death.

**Skin corrosion/irritation**
Skin - Rabbit
Result: Corrosive - 4 h
(OECD Test Guideline 404)
Remarks: (anhydrous substance)

**Serious eye damage/eye irritation**
Causes serious eye damage.

**Respiratory or skin sensitization**
No data available

**Germ cell mutagenicity**
Test Type: Ames test
Test system: Escherichia coli/Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Remarks: (anhydrous substance)
Test Type: Mutagenicity (mammal cell test): chromosome aberration.
Test system: Chinese hamster lung cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
Remarks: (anhydrous substance)
Test Type: In vitro mammalian cell gene mutation test
Test system: Mouse lymphoma test
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

**Carcinogenicity**
IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

**Reproductive toxicity**
No data available

**Specific target organ toxicity - single exposure**
Causes damage to organs. - Central nervous system

**Specific target organ toxicity - repeated exposure**
Skin contact - Causes damage to organs through prolonged or repeated exposure. - Liver, thymus

**Aspiration hazard**
No data available

### 11.2 Additional Information

Repeated dose toxicity - Rat - female - Oral - 28 d - NOAEL (No observed adverse effect level) - 10 mg/kg

Cough, Shortness of breath, Headache, Nausea, Vomiting

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Systemic effects:

Nausea
Vomiting
Shortness of breath
Unconsciousness
respiratory arrest
death

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Other dangerous properties can not be excluded.

This substance should be handled with particular care.

### SECTION 12: Ecological information

#### 12.1 Toxicity

**Toxicity to fish**
flow-through test LC50 - Pimephales promelas (fathead minnow) - 462 mg/l - 96 h
(OECD Test Guideline 203)
Remarks: The value is given in analogy to the following substances: tetramethylammonium chloride
Toxicity to daphnia and other aquatic invertebrates
static test EC50 - Daphnia magna (Water flea) - 3 mg/l - 48 h
(OECD Test Guideline 202)
Remarks: (anhydrous substance)

Toxicity to algae
static test ErC50 - Pseudokirchneriella subcapitata (green algae) - 96.3 mg/l - 72 h
(OECD Test Guideline 201)
Remarks: (anhydrous substance)

static test NOEC - Pseudokirchneriella subcapitata (green algae) - 6.25 mg/l - 72 h
(OECD Test Guideline 201)
Remarks: (anhydrous substance)

Toxicity to bacteria
static test EC50 - activated sludge - > 503 mg/l - 3 h
(OECD Test Guideline 209)

12.2 Persistence and degradability
Biodegradability
aerobic - Exposure time 28 d
Result: 100 % - Readily biodegradable.
(OECD Test Guideline 301B)
Remarks: (anhydrous substance)

Biochemical Oxygen Demand (BOD) 0.08 mg/g

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
Additional ecological information
Discharge into the environment must be avoided.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

Sigma - T7505
SECTION 14: Transport information

**DOT (US)**
- UN number: 3423
- Class: 8
- Packing group: II
- Proper shipping name: Tetramethylammonium hydroxide, solid
- Reportable Quantity (RQ): No
- Poison Inhalation Hazard: No

**IMDG**
- UN number: 3423
- Class: 8
- Packing group: II
- Proper shipping name: TETRAMETHYLAMMONIUM HYDROXIDE, SOLID

**IATA**
- UN number: 3423
- Class: 8
- Packing group: II
- Proper shipping name: Tetramethylammonium hydroxide, solid

SECTION 15: Regulatory information

**SARA 302 Components**
This material does not contain any components with a section 302 EHS TPQ.

**SARA 313 Components**
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**
Acute Health Hazard

**Massachusetts Right To Know Components**
No components are subject to the Massachusetts Right to Know Act.

No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**
- **Tetramethylammonium hydroxide pentahydrate**
  - CAS-No.: 10424-65-4
  - Revision Date: 2007-03-01

**New Jersey Right To Know Components**
- **Tetramethylammonium hydroxide pentahydrate**
  - CAS-No.: 10424-65-4
  - Revision Date: 2007-03-01

SECTION 16: Other information

**Further information**
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any
damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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