SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers
   Product name: Tetramethylammonium hydroxide pentahydrate
   Product Number: T7505
   Brand: Sigma
   CAS-No.: 10424-65-4

1.2 Relevant identified uses of the substance or mixture and uses advised against
   Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet
   Company: Sigma-Aldrich Inc.
   3050 SPRUCE ST
   ST. LOUIS MO  63103
   UNITED STATES
   Telephone: +1 314 771-5765
   Fax: +1 800 325-5052

1.4 Emergency telephone
   Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24
   Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
   GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
   Acute toxicity, Oral (Category 2), H300
   Acute toxicity, Dermal (Category 1), H310
   Skin corrosion (Category 1B), H314
   Serious eye damage (Category 1), H318
   Specific target organ toxicity - single exposure (Category 1), Central nervous system, H370
   Specific target organ toxicity - repeated exposure, Dermal (Category 1), Liver, thymus, H372
   Short-term (acute) aquatic hazard (Category 2), H401
   Long-term (chronic) aquatic hazard (Category 2), H411

   For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements
2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

3.1 Substances

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetramethylammonium hydroxide pentahydrate</td>
<td>Acute Tox. 2; Acute Tox. 1; Skin Corr. 1B; Eye</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>
SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled
After inhalation: fresh air. Immediately call in physician. If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician immediately.

In case of eye contact
After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed
If swallowed: give water to drink (two glasses at most). Seek medical advice immediately. In exceptional cases only, if medical care is not available within one hour, induce vomiting (only in persons who are wide awake and fully conscious), administer activated charcoal (20 - 40 g in a 10% slurry) and consult a doctor as quickly as possible. Do not attempt to neutralise.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water Foam Carbon dioxide (CO2) Dry powder

For the full text of the H-Statements mentioned in this Section, see Section 16.
Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Nitrogen oxides (NOx)
Combustible.
Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters
Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information
Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Avoid generation and inhalation of dusts in all circumstances. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully. Dispose of properly. Clean up affected area.
Avoid generation of dusts.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Storage conditions
Tightly closed. Dry. Keep in a well-ventilated place. Keep locked up or in an area accessible only to qualified or authorized persons.
Store under inert gas. Air sensitive. hygroscopic

Storage class
Storage class (TRGS 510): 6.1A: Combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated
SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

Skin protection
Handle with impervious gloves.

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: KCL 741 Dermatril® L

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: KCL 741 Dermatril® L

Body Protection
protective clothing

Respiratory protection
required when dusts are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure
Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance Form: solid
b) Odor | ammoniacal

c) Odor Threshold | No data available

d) pH | 14 at ca.1,000 g/l at 20 °C (68 °F)

e) Melting point/freezing point | Melting point/range: 67 - 70 °C (153 - 158 °F) - lit.

f) Initial boiling point and boiling range | Not applicable

g) Flash point | ()No data available

h) Evaporation rate | No data available

i) Flammability (solid, gas) | No data available

j) Upper/lower flammability or explosive limits | No data available

k) Vapor pressure | No data available

l) Vapor density | No data available

m) Density | No data available

Relative density | No data available

n) Water solubility | 2,200 g/l at 15 °C (59 °F)

o) Partition coefficient: n-octanol/water | log Pow: < -1.4 at 20 °C (68 °F) - Bioaccumulation is not expected.

p) Autoignition temperature | No data available

q) Decomposition temperature | No data available

r) Viscosity | No data available

s) Explosive properties | No data available

t) Oxidizing properties | none

9.2 Other safety information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability
The product is chemically stable under standard ambient conditions (room temperature).

10.3 Possibility of hazardous reactions
Violent reactions possible with:
Strong oxidizing agents
Strong acids

10.4 **Conditions to avoid**
- Air Avoid moisture.
- no information available

10.5 **Incompatible materials**
- No data available

10.6 **Hazardous decomposition products**
- In the event of fire: see section 5

**SECTION 11: Toxicological information**

11.1 **Information on toxicological effects**

**Acute toxicity**
- LD50 Oral - Rat - female - 7.5 - 50 mg/kg
- (OECD Test Guideline 423)
- Remarks: (anhydrous substance)
- Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach.
- Inhalation: Corrosive to respiratory system.
- Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages: damage of respiratory tract, Inhalation may lead to the formation of oedemas in the respiratory tract, Symptoms may be delayed.
- LD50 Dermal - Rat - male and female - 12.5 mg/kg
- (Expert judgment)
- Symptoms: Causes severe systemic effects after dermal exposure which could lead to death.

**Skin corrosion/irritation**
- Skin - Rabbit
- Result: Corrosive - 4 h
- (OECD Test Guideline 404)
- Remarks: (anhydrous substance)

**Serious eye damage/eye irritation**
- Remarks: Causes serious eye damage.

**Respiratory or skin sensitization**
- No data available

**Germ cell mutagenicity**
- Test Type: Ames test
- Test system: Escherichia coli/Salmonella typhimurium
- Metabolic activation: with and without metabolic activation
- Method: OECD Test Guideline 471
- Result: negative
- Remarks: (anhydrous substance)
- Test Type: Mutagenicity (mammal cell test): chromosome aberration.
- Test system: Chinese hamster lung cells
- Metabolic activation: with and without metabolic activation
- Method: OECD Test Guideline 473
- Result: negative
- Remarks: (anhydrous substance)
Test Type: In vitro mammalian cell gene mutation test
Test system: Mouse lymphoma test
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

**Carcinogenicity**

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

**Reproductive toxicity**

No data available

**Specific target organ toxicity - single exposure**
Causes damage to organs. - Central nervous system

**Specific target organ toxicity - repeated exposure**
Skin contact - Causes damage to organs through prolonged or repeated exposure.
- Liver, thymus

**Aspiration hazard**

No data available

**11.2 Additional Information**

Repeated dose toxicity - Rat - female - Oral - 28 d - NOAEL (No observed adverse effect level) - 10 mg/kg

Cough, Shortness of breath, Headache, Nausea, Vomiting
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Systemic effects:

Nausea
Vomiting
Shortness of breath
Unconsciousness
respiratory arrest
death

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Other dangerous properties can not be excluded.

This substance should be handled with particular care.
SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish
flow-through test LC50 - Pimephales promelas (fathead minnow) - 462 mg/l - 96 h
(OECD Test Guideline 203)
Remarks: The value is given in analogy to the following substances: tetramethylammonium chloride

Toxicity to daphnia and other aquatic invertebrates
static test EC50 - Daphnia magna (Water flea) - 3 mg/l - 48 h
(OECD Test Guideline 202)
Remarks: (anhydrous substance)

Toxicity to algae
static test ErC50 - Pseudokirchneriella subcapitata (green algae) - 96.3 mg/l - 72 h
(OECD Test Guideline 201)
Remarks: (anhydrous substance)

Toxicity to bacteria
static test EC50 - activated sludge - > 503 mg/l - 3 h
(OECD Test Guideline 209)

12.2 Persistence and degradability

Biodegradability
aerobic - Exposure time 28 d
Result: 100 % - Readily biodegradable.
(OECD Test Guideline 301B)
Remarks: (anhydrous substance)

Biochemical Oxygen Demand (BOD) 0.08 mg/g

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties
No data available

12.7 Other adverse effects
Additional ecological information
Discharge into the environment must be avoided.
SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)
- UN number: 3423
- Class: 8
- Packing group: II
- Proper shipping name: Tetramethylammonium hydroxide, solid
- Reportable Quantity (RQ):
  - Poison Inhalation Hazard: No

IMDG
- UN number: 3423
- Class: 8
- Packing group: II
- EMS-No: F-A, S-B
- Proper shipping name: TETRAMETHYLMAMMONIUM HYDROXIDE, SOLID

IATA
- UN number: 3423
- Class: 8
- Packing group: II
- Proper shipping name: Tetramethylammonium hydroxide, solid

SECTION 15: Regulatory information

SARA 302 Components
This material does not contain any components with a section 302 EHS TPQ.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

SECTION 16: Other information

Further information
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See