



# Site Quality Self-Assessment

based on

## Rx-360 Supplier Assessment Questionnaire

Module 2 (Site) and Module 4 (Warehouse & Distribution Appendix)

Relevant for

**Sigma-Aldrich Chemie GmbH**

**Kappelweg 1**

**91625 Schnelldorf Germany**

An affiliate of Merck KGaA, Darmstadt, Germany

The site self-assessment covers our quality management system for the following activities:

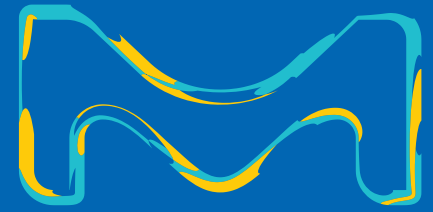
Downfilling and distribution of reagents and chemicals for research, development, production and analytical purpose (including purchasing, QC and warehousing)



As a trusted partner of our customers, we deliver quality - always.

Merck KGaA  
Corporation with General Partners  
Frankfurter Str. 250  
64293 Darmstadt, Germany

The life science business of Merck KGaA,  
Darmstadt, Germany operates as  
MilliporeSigma in the U.S. and Canada.



## Information

This document is based on the Rx-360 Consortium's Supplier Assessment Questionnaire template, Module 2 and Module 4. The contents of this questionnaires are built on the Rx-360 questionnaire version 3.0 intact with no question added or deleted.  
Rx-360's CEO/COO gave permission to Life Science to use the Rx-360 logo.



Merck KGaA  
Corporation with General Partners  
Frankfurter Str. 250  
64293 Darmstadt, Germany

The life science business of Merck KGaA,  
Darmstadt, Germany operates as  
MilliporeSigma in the U.S. and Canada.

Please check here if additional documents are attached.

### SECTION 1. General Site Information

1.1	Site or Facility-Specific Name: Sigma-Aldrich Chemie GmbH Schnelldorf
1.2	Address: Kappelweg 1 91625 Schnelldorf  GPS Coordinates: Latitude 49°11'31.4874 Longitude 10°10'39.828
1.3	Phone: +49 (0) 7950 9809 0 24 h phone: +49 (0) 6151722440
1.4	Email: Please refer to your local Sales representative
1.5	Fax: +49 (0) 7950 9809 3005
1.6	Website: www.sigmaaldrich.com

### SECTION 2. General Site Operating Information

2.1	What year did the site start operating? 1998
2.2	What is the primary activity of the site? (e.g. manufacturing, distribution, etc.) Downfilling and distribution of reagents and chemicals for research, development, production and analytical purpose (including purchasing, QC and warehousing)
2.3	To which, if any, subdivision of the parent company does the site belong? Sigma-Aldrich Chemie GmbH, a subsidiary of Merck LS KGaA Darmstadt Frankfurter Straße 250, 64293 Darmstadt, Germany
2.4	Size of site (in sq. ft. or m.): 17400 sqm
2.5	Please list or attach the normal hours/schedule of the facilities, including shutdown dates (if applicable): Mo - Fr, 06:00–22:00
2.6	Total number of employees on site: 420
2.7	Total number of employees in Quality: 36

2.8	Total number of employees in Manufacturing: 140
2.9	<p>What quality management system is utilized on site?</p> <p><input checked="" type="checkbox"/> ISO 9001  <input type="checkbox"/> ISO 13485  <input type="checkbox"/> 21 CFR Part 210/211  <input type="checkbox"/> 21 CFR Part 820  <input type="checkbox"/> European GMP, Eudralex Volume 4 Part I  <input type="checkbox"/> European GMP, Eudralex Volume 4 Part II  <input type="checkbox"/> ICH Q7  <input type="checkbox"/> HACCP  <input checked="" type="checkbox"/> ISO 22000  <input checked="" type="checkbox"/> Other</p> <p>Please describe: ISO 45001, GDP</p> <p>Which Regulatory initiatives does the site follow/comply with?</p> <p><input checked="" type="checkbox"/> REACH  <input type="checkbox"/> RoHs  <input type="checkbox"/> Ca Prop. 65  <input type="checkbox"/> WEEE</p>
2.10	Does the company/site have an export license? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A
2.11	<p>Is the site registered with any government regulatory agency (FDA registration, GMP certification, etc.)?</p> <p><input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A</p> <p>If yes, please specify.        GDP - registered for API storage and shipments        FDA Bioterrorism Preparedness and Response Act Registry number 18009909824</p>
2.12	By whom is the site inspected (regulatory or third party) and list inspections within the last three years: internal quality functions (2022), DQS (2024)
2.13	How often, as an annual average, is the site audited by customers or third parties? 3
2.14	<p>Has an Rx-360 audit been performed at this site?</p> <p><input type="checkbox"/> Yes <input checked="" type="checkbox"/> No</p> <p>Please also state the date of the audit if applicable.</p> <p><a href="#">Learn more about the Rx-360 Joint Audit Program® here.</a></p>
2.15	<p>Are you willing to have Rx-360 conduct an audit on behalf of your customers according to the Rx-360 audit programs on your site?</p> <p><input checked="" type="checkbox"/> Yes <input type="checkbox"/> No</p>
2.16	<p>Are you willing to have your customers conduct audits on your site?</p> <p><input checked="" type="checkbox"/> Yes <input type="checkbox"/> No</p>
2.17	Please list regulatory sanctions impacting the site within the last five years (i.e. warning letters, CEP suspension, import alerts, etc.): N/A
2.18	<p>Does the site outsource any quality-related activity?</p> <p><input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A</p>

	If answering yes, please specify the activities: Outsourced to qualified and contracted suppliers: warehousing of packaging materials and finished goods, transportation of finished goods, maintenance, pest control, special analytical methods, calibration			
2.19	Please check the supplier controls in place for this facility:			
2.19a	Quality Agreements with Suppliers	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.19b	Subcontractor Qualification/Audit Program	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.19c	Periodic Review of Supplier Performance	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.19d	Supplier Feedback Program	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.19e	Approved Material Supplier List	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.19f	Approved Service Supplier List	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A

**Additional comments:**

N/A

**SECTION 3. Objectionable Materials On Site**

		<b>Yes</b>	<b>No</b>	<b>Not Applicable</b>
3.1	Does the site or production plant produce, process or store any of the following?			
3.1a	Beta-Lactam Antibiotics	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1b	Steroids and/or hormones	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1c	High potency compounds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1d	Materials of animal origin/Biologics	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1e	Live virus or micro-organism	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1f	Allergens	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1g	Genetically Modified Organisms (GMO)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1h	Agrochemicals (Pesticides, Herbicides, Fungicides, etc.)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.1i	Other (Please specify): All the above product classes are treated exclusively as closed, finished goods for distribution. No bulk storage/storage in large quantities, no open product handling			

**SECTION 4. Cross-Contamination Control**

4.1	Are any of the following cross-contamination controls in place?	<b>Yes</b>	<b>No</b>	<b>Not Applicable</b>
4.1a	Dedicated Facilities	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1b	Access Controls	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1c	Dedicated Personnel	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1d	Dedicated Gowning	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1e	Procedural Controls	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.1f	Other (Please specify):			

**Additional Comments:**

**SECTION 5. Site Operating Policies**

5.1	Does the site utilize the following written policies, programs or procedures?	<b>Yes</b>	<b>No</b>	<b>Not Applicable</b>
<b>Site Specific:</b>				
5.1a	Environmental, Health and Safety	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1b	Facility Environmental Control Policy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1c	General Facility Cleaning Procedures	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1d	Hygiene and Sterilization Procedures	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
5.1e	Validated Equipment Cleaning Procedures	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
5.1f	Preventative Maintenance Program/Procedures	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1g	Pest Control Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1h	Master Production Procedure	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

<b>Quality:</b>				
5.1i	Quality Control/Quality Management Policy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1j	Quality Manual	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1k	Periodic Product Quality Review	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1l	Master Validation Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1m	Risk Assessment Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1n	Supplier Approval Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1o	Monitoring and Review of Approved Suppliers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1p	Mechanism to Reduce Testing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1q	Receiving Incoming Inspection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1r	Change Control Procedures	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1s	Document Management Policy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1t	Document Retention Policy	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1u	Change Notification Procedures for Clients	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1v	Control of Nonconforming Material	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1w	Deviation/Investigation Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1x	Out of Specification Policy and Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1y	Sampling Procedure/Sampling Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1z	Raw Material Retention Program	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
5.1aa	CAPA Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1bb	Label Control and Accountability	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1cc	Product Release Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1dd	Employee Training Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1ee	Stability, Expiration, and Shelf-Life Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1ff	Product Retention Program	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
5.1gg	Recall Procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1hh	Customer Complaint Handling	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1ii	Equipment validation/qualification procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1jj	Internal audit/self-inspection program procedure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1kk	Site Security/Site Access Control Policies	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1ll	New Hire Program/Induction Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Business Continuity/Contingency Plan:</b>				
5.1mm	Disaster Recovery Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1nn	Pandemic Preparedness Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1oo	Supply Chain Emergency Preparedness Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.1pp	Business Continuity/Contingency Plan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

5.1qq	Can the company provide a plan upon request? OR provide a short description below: These documents are confidential and will not be shared outside the company
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**SECTION 6. Quality Assurance and Production**

		Yes	No	Not Applicable
6.1	Does the site have an independent and defined Quality Assurance/Quality Management Division?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.2	Does QA/QM have authority over the following:			
6.2a	Policies and procedures?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.2b	Review of documentation for release?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.2c	Release or rejection of incoming materials?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
6.3	Does QA/QM investigate and resolve quality complaints?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.4	Does QA/QM investigate and resolve internal deviations?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.5	Does QA/QM have the authority to assign a disposition to materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.6	Does QA/QM review manufacturing and testing records prior to release?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.7	Does the facility utilize computerized systems for managing GxP activities and data?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.8	Are relevant computerized systems 21 CFR part 11 and EU GMP annex 11 compliant?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.9	Does the site use statistical methods for consistency and uniformity?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.10	Does the site use controlled documents for following and recording manufacturing instructions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.11	Does the company qualify and/or validate manufacturing procedures?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.12	Is any environmental monitoring conducted in production/finishing areas?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.13	Does the site supply BSE/TSE declarations?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.14	Does the site supply a declaration of Elemental Impurities?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.15	Are ICH Q3C solvents used in the manufacturing process of supplied materials?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.15a	If Yes, what class of solvent is used?			
6.16	Are stability studies carried out according to ICH guidance?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

6.17	Are solvents and mother liquor reused/recycled?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.18	Does the site have a process water treatment system?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.18a	Please check all that apply to the system: <input checked="" type="checkbox"/> City/potable water <input type="checkbox"/> Distilled water <input checked="" type="checkbox"/> Dionized water <input type="checkbox"/> Water for injection (WFI) <input checked="" type="checkbox"/> Reverse Osmosis <input type="checkbox"/> Clean steam <input checked="" type="checkbox"/> Ultra-filtrated water (purified water) <input type="checkbox"/> Other:			
6.19	Does the plant have a batch/lot system?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.19a	Is the system traceable?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.19b	Is it unique?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.19c	Is batch/lot manufacturing continuous?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
6.19d	Is manufacturing batch by batch?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.20	Does the site perform on-plant audits prior to approving critical GxP suppliers?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.21	Does the site audit critical GxP suppliers after initial approval?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.22	Does the site inspect incoming materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.23	Does the site test incoming materials to defined specifications?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.24	Does the site establish purchase specifications for raw materials?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.25	Is the equipment multi-use?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.26	Does the site qualify equipment installation?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.27	Does the site qualify equipment operation?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.28	Does the site qualify equipment performance?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.29	Are production critical use instruments calibrated regularly?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.30	Is rework allowed?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.31	Is reprocessing allowed?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
6.32	Are manufacturing and packaging activities traceable to the equipment, areas, and materials used?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.33	Are production materials handled and stored in a manner to prevent degradation, contamination and cross-contamination?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.34	If answering 'not applicable' for any of the above, please elaborate: This site does not produce intermediates or finished goods at GMP conditions			

**Additional Comments:**

Product release / rejection is done by QC (as a Quality Unit)

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<b>SECTION 7. Laboratory Procedures</b>		<input type="checkbox"/> <b>N/A for this Site</b>		
		<b>Yes</b>	<b>No</b>	<b>Not Applicable</b>
7.1	Does the site have standard procedures for sample handling/tracking?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.1a	Does the site have standard procedures for retaining samples?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.1b	Does the site have standard procedures for retesting samples?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.2	Does the site have written and approved specifications and test methods?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.3	Are laboratory instruments calibrated regularly?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.4	Is there a standard procedure in place for analytical method development?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.5	Does the site qualify and/or validate analytical test procedures?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.6	Does the site perform stability testing on materials and/or products?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.7	Are retention samples of key raw materials maintained?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
7.8	Are standards traceable to their preparation and reagents used?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.9	Are retention samples of finished products maintained?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
7.10	Are shelf life/retest/expiration dates available and standardized?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.11	Does the company provide a certificate of analysis (CoA) and/or a Certificate of Conformation/Compliance (CoC) for each lot or batch?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.12	Does the CoA/CoC contain the manufacture name and location?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
7.13	Is the CoA/CoC signed/e-signed by a Quality representative?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

7.14	If a repacker performs analyses, will the CoA reflect both the original manufacturing site data as well as the repacking site data?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
7.15	<p>If answering 'not applicable' for any of the above, please elaborate: Stability tests are not performed under ICH conditions, and qualification/validation is not performed according to GxP requirements.</p> <p>Retained samples are available for MQ level <math>\geq 400</math></p>			

**Additional Comments:**

This site does not operate laboratory procedures under GxP conditions

<b>SECTION 8. Packaging, Storage and Transport</b>		<input type="checkbox"/> N/A for this Site		
		<b>Yes</b>	<b>No</b>	<b>Not Applicable</b>
8.1	Does the site have a validated or qualified labeling system?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.2	Are batch production records retained and available?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.3	Are packaging and labeling areas separate from production?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.4	Are barcode readers in use and challenged regularly?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.5	Are vision systems in use?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.6	Is product ever packaged without a label being initially applied (i.e. bright stocking)?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.7	Do labels include shelf life/expiration dates?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.8	Do labels include lot/batch number?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.9	Do labels include requirements for storage conditions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.10	Is tamper evident seal used for each container of supplied materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.11	Does the company use a First-In-First-Out or First-Expiration-First-Out system?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.12	Does the company maintain appropriate storage conditions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.12a	Are those storage conditions monitored and documented?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

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8.13	Does the site make available a description of storage and/or warehouse conditions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.14	Does the site distribute products via a third party?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.15	Are good distribution policies implemented?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.16	Are transport mechanisms dedicated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.17	Does the company validate shipping method?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.18	Does the company validate packaging methods?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**Additional Comments:**

N/A

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**I (Supplier) confirm that the information provided in this questionnaire is correct and can be verified.**

Title: Head of Quality Schnelldorf, Germany

Date: 19 March 2025

Please check here if additional documents are attached.

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### SECTION 1. General Site Information

1.1	Site or Facility-Specific Name: Sigma-Aldrich Chemie GmbH Schnelldorf
1.2	Address: Kappelweg 1 91625 Schnelldorf  GPS Coordinates (Map Coordinates/Longitude & Latitude): Latitude 49°11'31.4874 Longitude 10°10'39.828
1.3	Phone: +49 (0) 7950 9809 0 24 h phone: +49 (0) 6151722440
1.4	Email: Please refer to your local Sales representative
1.5	Fax: +49 (0) 7950 9809 3005
1.6	Website: www.sigmaaldrich.com
1.7	If there is an individual contact for the following areas, please provide name and preferred contact information (at a minimum, name and telephone number or email):  Quality: Technical Services: Commercial/Business/Sales: Primary Site Contact:

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### SECTION 2. Warehousing, Distribution

N/A

2.1	Which of the following services are provided? (check all that apply) <input checked="" type="checkbox"/> Warehousing <input checked="" type="checkbox"/> Distribution
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**Rx-360 Supplier Assessment Questionnaire**

Module 4: Service Supplier (Version 2.0)

Warehouse & Distribution Services Appendix

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	<input checked="" type="checkbox"/> Transportation			
2.2	Does the company maintain specialized storage conditions?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.2a	Does the site make available a description of storage and/or warehouse conditions?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.2b	Are those storage conditions monitored and documented?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.3	Does the company have policies or procedures that define the management and actions in response to storage condition excursions such as:			
2.3a	Investigation, root cause and CAPA for excursion?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.3b	Impact determination of excursion on stored items?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.3c	Notification to customers?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	<input type="checkbox"/> N/A
2.4	Does the company distribute products via a third party?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.5	Are good distribution policies implemented?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.6	Are transport mechanisms dedicated?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.7	Does the company validate shipping methods?	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input type="checkbox"/> N/A
2.8	If answering 'not applicable' for any of the above, please elaborate:			

**Additional Comments (please reference appropriate question number for any additional comments):**

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I certify that the information is correct and verifiable.  Yes  No

Title: Quality Manager Distribution – Schnelldorf CDC

Date: 19 March 2025

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