

## Viresolve® Prefilter

### Adsorptive prefilters for removing protein aggregates

Viresolve® Prefilters are designed to improve the robustness of virus filtration operations by efficiently removing protein aggregates. Implementing a prefilter minimizes variability in virus filter capacity caused by different batches of product, hold steps or freeze-thaw. Implementing the Viresolve® Prefilter results in more consistent filtration performance, improving the capacity of the Viresolve® Pro Device, and overall process economics.

#### Benefits

- Improve process robustness by minimizing feed variability
- Increase Viresolve® Pro Device capacity
- Does not impact product yield
- Predictable scale-up

#### Filter formats

- OptiScale® 40 disposable capsule filters for process development and optimization
- Pod filters (0.11 m<sup>2</sup>, 0.55 m<sup>2</sup>, 1.1 m<sup>2</sup>) for easily scalable pilot to process applications



## Quality Management System

All Viresolve® Prefilters are designed, developed, and manufactured in accordance with a Quality Management System approved by an accredited registering body to ISO 9001 standards. Pods are integrity tested during manufacturing and supported by a validation guide. For traceability and easy identification, each filter is labeled with the product name and identifying characteristics. Every filter is supplied with a Certificate of Quality.

## Viresolve® Prefilter Provides High Protein Yield

**Table 1. Yield Analysis**

Source	Recovered Mass
Filtrate	94.50%
Flush	2.20%
System hold-up loss	2.50%
Total	99.20%

## Viresolve® Prefilter increases Viresolve® Pro Device capacity

Figure 1 shows the increased capacity of the Viresolve® Pro Device with the Viresolve® Prefilter device upstream. Testing was performed with a human IgG (4 g/L) feed stream under different pH and conductivity conditions.

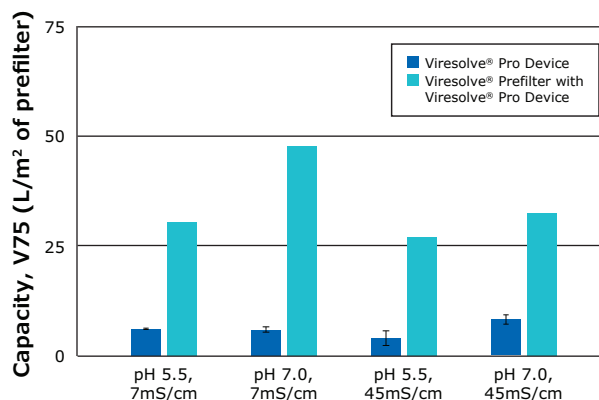


Figure 1. Viresolve® Prefilter improves Viresolve® Pro Device capacity under different pH and conductivity conditions.

Figure 2 shows the increased capacity of Viresolve® Pro Devices with the Viresolve® Prefilter and a panel of monoclonal antibodies. The Viresolve® Prefilter increased mean mass capacity of the Viresolve® Pro Device from 5 kg/m² to 13 kg/m².

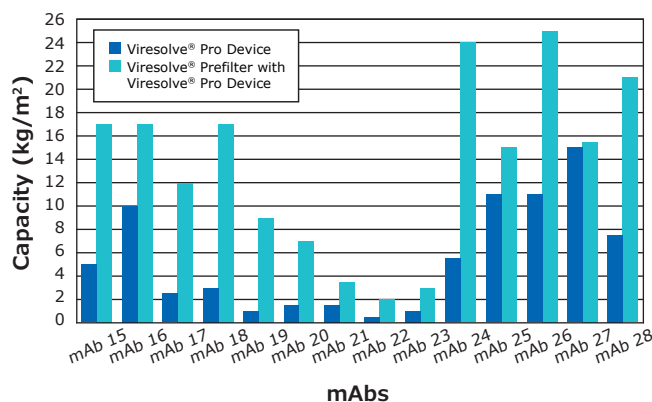


Figure 2. Viresolve® Prefilter improves the capacity of the Viresolve® Pro Device with multiple mAb feed streams.

## Specifications

	OptiScale®-40	0.11 m <sup>2</sup> Pod	0.55 m <sup>2</sup> Pod	1.1 m <sup>2</sup> Pod
<b>Effective Filtration Area</b>	5.0 cm <sup>2</sup>	0.11 m <sup>2</sup>	0.55 m <sup>2</sup>	1.1 m <sup>2</sup>
<b>Materials of Construction</b>				
Media:	Cellulose fibers with inorganic filter aid	Cellulose fibers with inorganic filter aid		
Membrane:	Mixed esters of cellulose	Mixed esters of cellulose		
O-ring:	—	—		
Flat seal:	—	Thermoplastic elastomer		
Housing:	Polypropylene	Glass-filled polypropylene		
<b>Standard Connections</b>	Female Luer-Lok, male luer slip fittings	Disposable 1 1/2 in. TC fitting		
<b>Vent/Drain</b>	—	Disposable vent		
<b>Maximum Operating Line Pressure (at 23 °C)</b>	4.1 bar (60 psi)	3.4 bar (50 psi)		
<b>Maximum Differential Pressure (at 23 °C)</b>				
Forward:	2.1 bar (30 psi)	2.1 bar (30 psi)		
Reverse:	0.03 bar (0.5 psi)	2.1 bar (30 psi)		
<b>Autoclaving</b>	May be autoclaved for 3 cycles of 60 minutes at 123 °C.	May be autoclaved for 3 cycles of 60 minutes at 123 °C.		
<b>TOC/Conductivity</b>	—	Lot release testing on effluent exhibited TOC <4 ppm and conductivity <10 µS/cm after 3 autoclave cycles and a purified water flush of 100 L/m <sup>2</sup> .		
<b>Metals (24 hour static soak post autoclave and flush)</b>	—	Pb < 0.01 mg/ft <sup>2</sup> Hg < 0.01 mg/ft <sup>2</sup> As < 0.012 mg/ft <sup>2</sup> Fe < 0.1 mg/ft <sup>2</sup> Al < 0.5 mg/ft <sup>2</sup>		
<b>Bacterial Endotoxin</b>	Aqueous extraction contains <0.25 EU/mL as determined using the Limulus Amebocyte Lysate (LAL) test (filter media only) according to USP <85>, EP 2.6.14 and JP 4.01.			
<b>Component Material</b>	All wetted component materials were tested and meet the criteria for Biological Reactivity Testing.			
<b>Indirect Food Additive</b>	All component materials meet the FDA Indirect Food Additive requirements cited in 21 CFR 177–182.			
<b>Quality Standard</b>	These products are manufactured in accordance with a Quality Management System that is approved by an accredited registering body to the ISO 9001 Quality Systems Standard.			

## Ordering Information

Device	Nominal Process Volume	Connections	Qty/Pk	Cat. No.
OptiScale®-40 Capsule	100 mL	Female Luer-Lok, male luer slip fittings	9	SSPV A40 NB9
0.11 m <sup>2</sup> Pod Filter	20 – 40 L	Disposable 1 1/2 in. TC inlet and outlet	1	MSPV 01 FS1
0.55 m <sup>2</sup> Pod Filter	100 – 200 L	Disposable 1 1/2 in. TC inlet and outlet	1	MSPV 05 FS1
1.1 m <sup>2</sup> Pod Filter	200 – 400 L	Disposable 1 1/2 in. TC inlet and outlet	1	MSPV 10 FS1

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## To place an order or receive technical assistance

For additional information, please visit [SigmaAldrich.com](https://www.SigmaAldrich.com)

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