

THE DOZN™ SCALE



Based on the 12 Principles of Green Chemistry*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

*Paul T. Anastas and John C. Warner, 1991.

Puromycin dihydrochloride from *Streptomyces alboniger* (P8833)

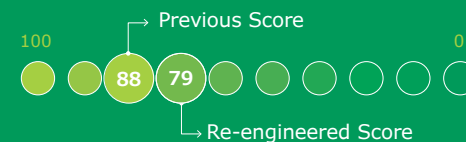
| | 12 Principles of Green Chemistry | Percentage of Improvement | Results |
|---|---|---------------------------|---|
| Resource Used | Atom Economy | 2% | Increased yield. Used less raw materials |
| | Waste Prevention | N/A | |
| | Reduce Derivatives | N/A | |
| | Renewable Feedstocks Use | 2% | Decreased amount of raw materials |
| | Real-Time Pollution Prevention | N/A | |
| | Catalyst | N/A | |
| Human & Environmental Hazards Reduction | Energy Efficiency Design | 94% | Reduced chemical processing |
| | Less Hazardous Chemical Synthesis | N/A | |
| | Safer Chemical Design | N/A | |
| | Safer Solvents and Auxiliaries | N/A | |
| | Design for Degradation | 23% | Elimination of substance that degrades to environmentally hazardous materials |
| | Inherently Safer Chemical for Accident Prevention | N/A | |

TOTAL PERCENT IMPROVEMENT

10%

AGGREGATE SCORE

0= Most Desirable



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