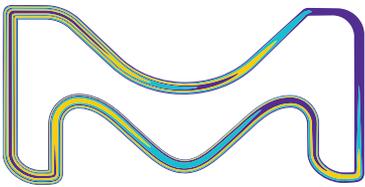


# Milli-Q® Direct Water Purification System

Pure and ultrapure water  
directly from tap water



The life science business of  
Merck KGaA, Darmstadt,  
Germany operates as  
MilliporeSigma in the  
U.S. and Canada.

**Milli-Q®**  
Lab Water Solutions

# Pure and ultrapure water from a single water system

## Scientists need:

Scientists need a system that can deliver pure and ultrapure water directly from tap water:

- Meeting increasing quality standards
- Providing convenience
- Optimizing lab space
- Allowing low running costs

## The Milli-Q® Direct answer:

The Milli-Q® Direct is designed as a single water system which produces pure and ultrapure water directly from tap water. The system:

- Exceeds the requirements of the most demanding norms
- Provides manual and volumetric water dispense at low and high flow rate
- Has a low footprint: wall- or bench-integrated installation
- Allows optimized global costs

## Optimum water production

### Pure water

Tap water is first purified to pure (Type 3) water by reverse osmosis (RO) designed and optimized using our techniques:

- Progard® pretreatment cartridge validated to extend the lifetime of the RO cartridge.
- Reject recirculation loop recycles reject water treated by the Progard® to minimize tap water usage (recovery up to 66%)\* and extend Progard® lifetime while avoiding fouling or scaling issues that might shorten the RO cartridge lifetime.
- Unique system adapts to feed water temperature in order to avoid flow rate decrease during the wintertime when tap water is colder.
- Unique safety device ensures that only low ionic permeate water will be sent to the tank in order to warrant adequate pure water quality and to increase the lifetime of the ion-exchange cartridge used to produce ultrapure water.
- Complete process monitoring system systematically checks water temperature, pressure, conductivity and RO rejection using calibrated meters at different steps.

### Ultrapure water

- Water is purified using unique Jetpore® ion-exchange resin, synthetic activated carbon and a UV lamp to reach a resistivity of 18.2 MΩ.cm at 25°C and a TOC value below 5 ppb; both values are monitored by advanced analytical techniques.
- This water is sent through a small recirculation loop to the Application Pak, where a final purification step, critical for specific experiments, removes contaminants just before water is dispensed from the system.

\*depending on feed water quality

The pure water produced by reverse osmosis is stored in a tank designed to minimize risks of contamination during water storage. Our tank level sensor will allow the system to automatically start or stop producing water when you want it to, and will accurately display the tank's water level on the system's screen. Safety devices prevent overflow or the system from running dry.

From the storage tank, water can be sourced through a front valve, sent by a delivery pump to feed instruments such as a glassware washing machine, or further processed by the Milli-Q® Direct to produce ultrapure (Type 1) water.

# Convenience in water delivery



Easily prepare solutions with the low flow function to precisely adjust the meniscus in volumetric flasks.



The 75 cm long tubing reaches the sink for easy glassware washing at mid or high flow (up to 2 L per min).



Save time with the volumetric function that automatically delivers the water volume you need, and the dispensing arm designed to fit the height and shape of all laboratory glassware.



Deliver water hands-free using the footswitch option for added convenience.

Select an Application Pak to get the best-adapted water for your research:

## Application Pak range



### Biopak® Polisher

Bacteria-free, pyrogen-free and nuclease-free water



### VOC-Pak® Polisher

Water for volatile organic compounds analysis



### EDS-Pak® Polisher

Water for endocrine disruptors experiments



### LC-Pak® Polisher

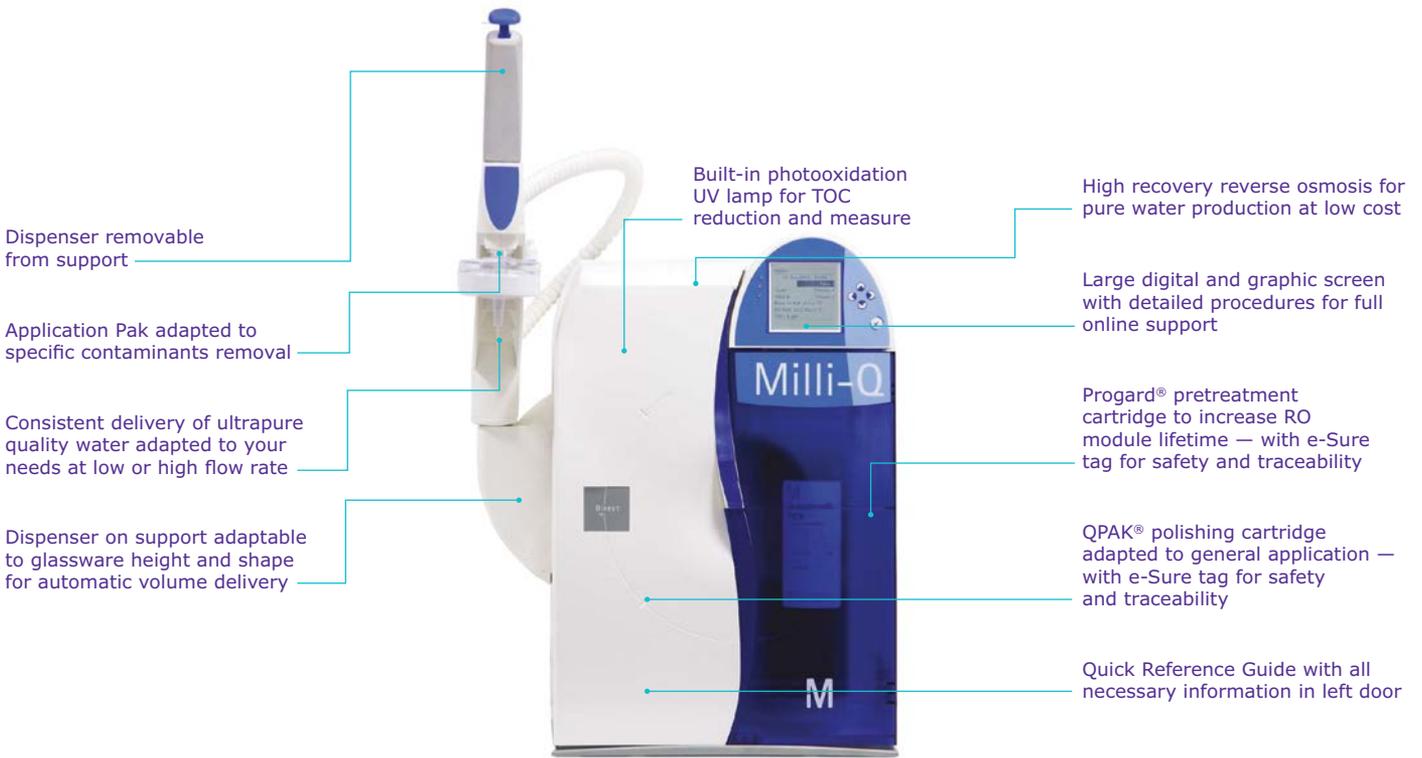
Water for ultratrace organic analysis



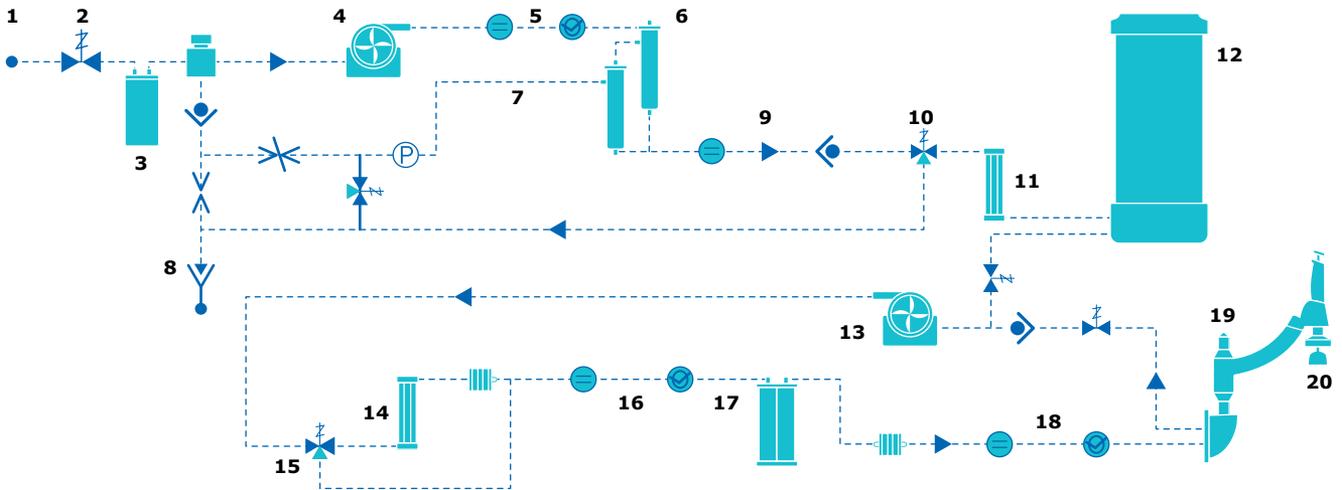
### Millipak® Filter

Bacteria-free and particulate-free water

# Milli-Q® Direct System at a glance



## Milli-Q® Direct water purification pathway



- |   |  |   |
|---|--|---|
| 1. Tap water feed                                     | 8. Drain   | 16. Resistivity and temperature measure for ultrapure water TOC indicator |
| 2. Inlet solenoid valve                               | 9. Permeate conductivity cell                        | 17. QPAK® polishing cartridge   |
| 3. Progard® pretreatment pack                         | 10. 3-way solenoid valve                             | 18. Ultrapure water resistivity and temperature measure                   |
| 4. Booster pump                                       | 11. Bactericidal UV Lamp (optional)                  | 19. Ultrapure water dispenser   |
| 5. Measure of feed water conductivity and temperature | 12. Tank for Type 3 water storage                    | 20. Application Pak polisher adapted to application                       |
| 6. Reverse Osmosis cartridge(s)                       | 13. Recirculation and delivery pump                  |   |
| 7. Reverse Osmosis reject recovery loop               | 14. Photooxidation UV lamp                           |   |
|   | 15. 3-way solenoid valve – part of the TOC indicator |   |

# Easy access to information



- Simplified and detailed information (in local language).
- Alerts and alarms (which can be enhanced by a buzzer) are visible on the system's main screen, with complete information on actions required. These are accessible at the touch of a finger.
- Sensors regularly monitor the operation of the system to ensure it operates within specifications. For instance, if ionic contamination of feed water exceeds specifications, causing high conductivity, the built-in Feed Water Conductivity Meter will trigger an alarm to alert you.
- Clear graphics help you perform specific tasks such as maintenance. From the same screen, you can even print reports on the system's water quality and history.
- Critical information, such as set points or units, is accessible only to the designated responsible user and is protected by a login and a password.
- Automatically stop ultrapure water dispense after a fixed time period set by the user, in order to avoid water loss or lab flooding.

A Quick Reference Guide located in the door of the Milli-Q® Direct water system provides all the information required to understand the operation and maintenance of the system.

The system comes with a complete and detailed user manual in 8 languages on CD-ROM. A printed manual contains essential information (in local language).



# Easy and reduced maintenance

## Maintenance frequency is minimal, and the procedures are simplified

Progard® pack replacement



QPAK® polishing cartridge replacement



Millipak® Express 40 replacement



- Progard® pretreatment pack or the QPAK® polishing cartridge replacement takes less than 5 minutes.
- Quick and easy traceability thanks to RFID tag, which automatically registers the catalog and other new consumables in the system's memory.
- The system will alert you to replace consumables or schedule service visits at least 15 days before maintenance is actually required.

## Milli-Q® Services

We provide a comprehensive range of service programs performed by certified field service engineers to thoroughly maintain and qualify your Milli-Q® system for full compliance with your industry's regulatory standards.

Milli-Q® Services can cover all maintenance requirements, such as installation, customized user training, scientific and technical support, troubleshooting, preventive maintenance visits, and all validation requirements using ad hoc calibrated equipment, procedures, workbooks and suitability tests within a GXP's environment.

## Safety

The Milli-Q® Direct system is tested by an independent and accredited company for compliance with the CE directives related to safety and electromagnetic compatibility.

A certificate is delivered with the system and the report can be consulted on request at the manufacturing site.

The Milli-Q® Direct system is built using components and practices recommended by UL and has been cUL marked. The registration can be verified on the UL website: [www.ul.com](http://www.ul.com).

## Certification

The Milli-Q® Direct system is delivered with a Certificate of Conformity ensuring that it has been built and tested fully assembled following our Standard Operating Procedures, and a Certificate of Calibration for the temperature and resistivity meters built into the system.

The Milli-Q® Direct consumables are automatically delivered with a Certificate of Quality.

Our manufacturing site is ISO 9001 v.2000 and ISO 140001 certified.

# Milli-Q® Direct specifications

## Feed Water Specifications

Parameter	Value and Unit
Quality	Potable tap water feed
Conductivity	< 2000 µS/cm at 25°C
TOC	< 2000 ppb
Pressure	1 – 6 bar
Temperature	5 – 35°C
Chlorine	< 3 ppm*
Fouling index	< 12**
Water pH	4 to 10
Connection	1/2 in. Gaz M

\*Feed water chlorine < 1ppm with Progard® T3 and < 3ppm with Progard® T3 + Prepak 1

\*\*Feed water SDI < 5 with Progard® T3 and < 12 with Progard® T3 + Prepak 1

## Type 1 Product Water Quality

Parameter	Value and Unit
Resistivity <sup>1</sup>	18.2 MΩ.cm at 25°C
TOC <sup>2</sup>	≤ 5 ppb (µg/L)
Bacteria <sup>3,4</sup>	< 0.01 CFU/mL
Pyrogens (endotoxins) <sup>4</sup>	< 0.001 EU/mL (pyrogen-free)
RNases <sup>4</sup>	< 1 pg/mL (RNase-free)
DNases <sup>4</sup>	< 5 pg/mL (DNase-free)

<sup>1</sup>Resistivity can be displayed temperature-compensated at 25°C or non-temperature-compensated as required by USP

<sup>2</sup>TOC spec – Test conditions: Milli-Q® Direct System equipped with Progard® T3 pretreatment pack, QPAK® TEX polishing cartridge and with feed (tap) water quality within specifications. Product water quality may vary due to local feed water conditions.

<sup>3</sup>Results with Millipak® final filter

<sup>4</sup>Results with BioPak® final polisher in place

## Type 1 Water Delivery

Parameter	Value and Unit
Manual dispense flow rate	Adjustable between 50 and 2000 mL/min
Automatic dispense volume	100 mL, then 250 mL to 5 L by 250 mL increments; 5 L to 60 L by 1 L increments
Volumetric dispense accuracy	3% for volumes between 250 mL and 60 L
Volumetric dispense dispersion	CV < 3% for volumes between 250 mL and 60 L

## Type 3 Water Delivery

Parameter	Value and Unit
Ions rejection	97 to 98% with new RO cartridge
Organics rejection	> 99% for MW > 200 Dalton
Particulates and bacteria rejection	> 99%

## Type 3 Water Production and Delivery

Parameter	Value and Unit
Production Flow Rate	8 L/hour (Milli-Q® Direct 8) 16 L/hour (Milli-Q® Direct 16)
Delivery Flow rate	From tap: up to 2.5 L/min From optional pump: up to 15 L/min at 1 bar

## Milli-Q® Direct System Dimensions

Parameter	Value and Unit
System footprint	1606 cm <sup>2</sup> (249 in. <sup>2</sup> )
System height	
• Cabinet (base)	497 mm (19.56 in.)
• Dispenser arm (top)	713 mm (28.07 in.)
System width	
• Cabinet (base)	332 mm (13.07 in.)
• Dispenser arm (top)	413 mm (16.25 in.)
System depth	
• Cabinet (base)	484 mm (19.05 in.)
• Dispenser arm (top)	581 mm (22.87 in.)
System weight (packaged) 8/16	24/25 kg (52.91/55.11 lb.)
System weight (empty) 8/16	20/21 kg (44.09/46.29 lb.)
System weight (with water) 8/16	27/28 kg (59.52/61.73 lb.)
Dispenser delivery loop length	750 mm (29.52 in.)
Electrical power supply cable length	290 cm (114.1 in.)
Electrical power supply voltage	100 – 230 V ± 10%
Electrical power supply frequency	50 – 60 Hz ± 10%
Feed water connection	1/2 in. Gaz F
Data connection	Ethernet (RJ45)

## Q-POD® Accessory Dimensions

Parameter	Value and Unit
Q-POD® height	579 mm (23.50 in.)
Q-POD® diameter	230 mm (9.05 in.)
Dispenser delivery loop length	800 mm (31.49 in.)
Q-POD® weight (packaged)	7.2 kg (15.87 lb.)
Q-POD® weight (empty)	5 kg (11.02 lb.)
Q-POD® weight (with water)	5.5 kg (12.12 lb.)
Loop and cable to system length	290 cm (114.1 in.)
Data connection Parallel Port	(25-pinD-Sub) for printout

# Accessories

## Customize your Milli-Q® Direct system to meet your specific needs

### Reservoirs

- Select from a range of tank sizes, from 30 L to 200 L, designed for optimum pure water storage.

### Wall Mounting Bracket

- Save space by installing the Milli-Q® Direct on the wall or under the bench.

### Q-POD® Dispenser: Ultrapure water delivery at your fingertips

- Save your bench space by removing the arm and dispenser from the Milli-Q® Direct system and mounting it on the Q-POD® support.

### Q-POD® dispenser key features

- Variable water flow (slow flow to 2 L/min) controlled by plunger.
- Volumetric water delivery controlled from the Q-POD® base.
- Designed to accommodate all sizes of glassware — 250 mL cylinder, 5 L flask or even a 30 L carboy.
- Graphic display shows the water quality specifications at a glance, and all critical information you need (resistivity, TOC level, alerts, alarms, etc.).
- Printer connection to instantly record water quality history.

### Footswitch

- Connect the footswitch to the base of the Q-POD® dispenser or directly to the Milli-Q® system for hands-free water delivery: press once to start and once to stop.



### Protectors

- **Water Sensor** – placed on the floor, this sensor stops water feed to the system if there is water on the floor.
- **Tank Level Sensor** – transfers tank level information to the system to start and stop pure water production at levels selected by the user.
- **Safety Level** – prevents air from entering the ultrapure water part when the tank is empty.
- **Silicone Cover** – to protect your Q-POD® from harsh chemicals, such as strong acid and bases, aggressive solvents or etchants.
- **Bactericidal UV Lamp** – installed upstream from the inlet to the tank, allows reduction of the level of bacteria in the permeate water by a factor of 1000.

For more information, please visit our website:  
[EMDMillipore.com/labwater](https://www.emdmillipore.com/labwater)

To place an order or receive technical assistance in the U.S. and Canada, call toll-free 1-800-645-5476  
For other countries across Europe and the world, please visit: [EMDMillipore.com/offices](https://www.emdmillipore.com/offices)  
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