## pesign for sustainability (pfs) scorecard

With our DfS scorecard, we drive sustainability improvement during the product development process through multiple product sustainability criteria divided into seven impact areas.



## Milli-Q<sup>®</sup> IX 7005 Pure Water Purification System



Ultimate pure water solution - less electricity, more compact and mercury-free UV lamps		
Impact areas		Results
	MATERIALS	29% system size reduction with 5% weight decrease thanks to more compact design 80% reduction of plastic use in purification cartridges thanks to extended lifespan and more compact design
<b>\$</b>	SUPPLIERS & MANUFACTURING	No change compared to baseline product in consideration of our DfS criteria
(1)	PACKAGING	Packaging weight reduction thanks to smaller system and purification cartridge System's corrugated box with sustainable forestry certification. Protective inserts made of $100\%$ biobased polyethylene (PE) foam from sugar cane waste for the system and made of PE foam with a minimum of $50\%$ recycled content for the Q-POD® and E-POD® water remote dispensers
N/S	ENERGY & EMISSIONS	38% reduction of system electricity consumption thanks to optimization of components and processes as well as an embedded improved "Lab Close" mode
	WATER	11% water reduction during system use thanks to new periodic EDI rinsing Reduction of water consumption during system quality control thanks to the implementation of a new impermeability test by air instead of by water
**	USABILITY & INNOVATION	New innovative bactericidal lamp with mercury-free UVC LED technology
	CIRCULAR ECONOMY	The system is designed to be easily maintainable Lower replacement frequency of purification consumables

Baseline product: ZRXV005T0 - Elix® Advantage 5