

• SAFETY DATA SHEET

Version 6.7
Revision Date 09/22/2025
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : 5-Methyl-3-heptanone

Product Number : 67260
Brand : Aldrich
Index-No. : 606-020-00-1
CAS-No. : 541-85-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Flammable liquids : Category 3

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Eye irritation : Category 2A

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H226 Flammable liquid and vapour.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statements :

Prevention:

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
5-methyl-3-heptanone	541-85-5*	>= 90 - <= 100	-

* Indicates that the identifier is a CAS No.

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact : After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed : After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO₂)
Foam
Dry powder

Unsuitable extinguishing media : For this substance/mixture no limitations of extinguishing agents are given.

Specific hazards during fire fighting : Combustible.

Vapours are heavier than air and may spread along floors.

Forms explosive mixtures with air at elevated temperatures.

Development of hazardous combustion gases or vapours possible in the event of fire.

Hazardous combustion products : Carbon oxides

Specific extinguishing methods : No data available

Further information : Remove container from danger zone and cool with water.
Prevent fire extinguishing water from contaminating surface water or the ground water system.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Do not breathe vapours, aerosols.
Avoid substance contact.
Ensure adequate ventilation.
Keep away from heat and sources of ignition.

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Evacuate the danger area, observe emergency procedures, consult an expert.
Advice for emergency responders:
For personal protection see section 8.

- Environmental precautions : Do not let product enter drains.
Risk of explosion.
- Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10).
Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

- Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition.
Take precautionary measures against static discharge.
- Further information on storage conditions : Keep container tightly closed in a dry and well-ventilated place.
Keep away from heat and sources of ignition.
- Storage class : 3, Flammable liquids
- Recommended storage temperature : Recommended storage temperature see product label.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
5-methyl-3-heptanone	541-85-5	TWA	10 ppm	ACGIH
		TWA	25 ppm 130 mg/m ³	NIOSH REL
		TWA	25 ppm 130 mg/m ³	OSHA Z-1
		TWA	2 ppm	US WEEL
		STEL	5 ppm	US WEEL

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : butyl-rubber
Break through time : 60 min
Glove thickness : 0.7 mm
Protective index : Splash contact
Manufacturer : Butoject® (KCL 898)

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Safety glasses

Skin and body protection : Flame retardant antistatic protective clothing.

Hygiene measures : Change contaminated clothing. Wash hands after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : light yellow

Odor	: No data available
Odor Threshold	: No data available
pH	: No data available
Melting point/ range	: -71 °F / -57 °C
Boiling point/boiling range	: 315 - 324 °F / 157 - 162 °C
Flash point	: 111 °F / 44 °C
	Method: closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: No data available
Burning rate	: No data available
Self-ignition	: ca. 772 °F / 411 °C
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 3 hPa (68 °F / 20 °C)
Relative vapour density	: No data available
Relative density	: No data available
Density	: 0.823 g/mL (77 °F / 25 °C)
Solubility(ies)	
Water solubility	: 1.92 g/l (68 °F / 20 °C)
	1.51 g/l (104 °F / 40 °C)
	1.24 g/l (140 °F / 60 °C)
Solubility in other solvents	: soluble Solvent: Alcohol
	soluble Solvent: Ether

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Partition coefficient: n-octanol/water	: log Pow: 2.3
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Molecular weight	: 128.21 g/mol
Particle characteristics Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Vapour/air-mixtures are explosive at intense warming.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Risk of ignition or formation of inflammable gases or vapours with: Strong oxidizing agents strong reducing agents strong alkalis
Conditions to avoid	: Heating.
Incompatible materials	: rubber various plastics
Hazardous decomposition products	: In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - 3,500 mg/kg

Inhalation: No data available

LD50 Dermal - Rabbit - > 16,000 mg/kg

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Mild skin irritation

Serious eye damage/eye irritation

Remarks: No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

RTECS: MJ7350000

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

5-methyl-3-heptanone:

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Toxicity to fish : LC50 (Carassius auratus (goldfish)): 80 mg/l
Exposure time: 24 h

Toxicity to daphnia and other aquatic invertebrates : (Daphnia magna (Water flea)): 517 mg/l
Exposure time: 24 h

Persistence and degradability

Components:

5-methyl-3-heptanone:

Biodegradability : Result: Readily biodegradable.

Bioaccumulative potential

Components:

5-methyl-3-heptanone:

Bioaccumulation : Remarks: No data available

Partition coefficient: n-octanol/water : log Pow: 2.3

Mobility in soil

Components:

5-methyl-3-heptanone:

Stability in soil : Remarks: No data available

Other adverse effects

Components:

5-methyl-3-heptanone:

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

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IATA-DGR

UN/ID No. : UN 2271
Proper shipping name : Ethyl amyl ketone
Class : 3
Packing group : III
Labels : Class 3 - Flammable liquids
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 2271
Proper shipping name : ETHYL AMYL KETONES

Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-D
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations**49 CFR Road**

UN/ID/NA number : UN 2271
Proper shipping name : Ethyl amyl ketone

Class : 3
Packing group : III
Labels : Class 3 - Flammable liquids
ERG Code : 128
Marine pollutant : no

Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Massachusetts Right To Know

5-methyl-3-heptanone 541-85-5

Pennsylvania Right To Know

5-methyl-3-heptanone 541-85-5

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
ACGIH / TWA : 8-hour, time-weighted average
NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA Z-1 / TWA : 8-hour time weighted average
US WEEL / TWA : 8-hr TWA
US WEEL / STEL : Short-Term TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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The life science business of Merck KGaA, Darmstadt, Germany
operates as MilliporeSigma in the US and Canada

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