

SAFETY DATA SHEET

according to the OSHA
Hazard Communication Standard

Version 6.10
Revision Date 07/10/2026
Print Date 07/11/2026

SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : 1,4-Phenylenediamine dihydrochloride

Product Number : 78460

Brand : Aldrich

Index-No. : 612-029-00-1

CAS-No. : 624-18-0

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : Not Available

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765

Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Acute toxicity (Oral) : Category 3

Acute toxicity (Inhalation) : Category 3

Acute toxicity (Dermal) : Category 3

Eye irritation : Category 2A

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 1

Long-term (chronic) aquatic hazard : Category 1

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H301 + H311 + H331 Toxic if swallowed, in contact with skin or if inhaled.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261 Avoid breathing dust.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P310 + P330 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. Rinse mouth.
P302 + P352 + P312 IF ON SKIN: Wash with plenty of water. Call a POISON CENTER/ doctor if you feel unwell.
P304 + P340 + P311 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with

water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

CAS-No. : 624-18-0

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
p-Phenylenediamine dihydrochloride	624-18-0*	>= 90 - <= 100	-

* Indicates that the identifier is a CAS No.

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : First aiders need to protect themselves. Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air. Immediately call in physician.
If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact : After eye contact: rinse out with plenty of water.

Call in ophthalmologist.
Remove contact lenses.

- If swallowed : If swallowed: give water to drink (two glasses at most). Seek medical advice immediately. In exceptional cases only, if medical care is not available within one hour, induce vomiting (only in persons who are wide awake and fully conscious), administer activated charcoal (20 - 40 g in a 10% slurry) and consult a doctor as quickly as possible.
- Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
- Protection of first-aiders : For personal protection see section 8.
- Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Water
Foam
Carbon dioxide (CO₂)
Dry powder
- Unsuitable extinguishing media : For this substance/mixture no limitations of extinguishing agents are given.
- Specific hazards during fire fighting : Combustible.

Development of hazardous combustion gases or vapours possible in the event of fire.

- Hazardous combustion products : Carbon oxides

Nitrogen oxides (NO_x)

Hydrogen chloride gas

- Specific extinguishing methods : No data available

- Further information : Suppress (knock down) gases/vapours/mists with a

water spray jet.
Prevent fire extinguishing water from contaminating surface water or the ground water system.

Special protective equipment for fire-fighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Avoid generation and inhalation of dusts in all circumstances.
Avoid substance contact.
Ensure adequate ventilation.
Evacuate the danger area, observe emergency procedures, consult an expert.
Advice for emergency responders:
For personal protection see section 8.

Environmental precautions : Do not let product enter drains.

Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills.
Observe possible material restrictions (see sections 7 and 10).
Take up carefully. Dispose of properly. Clean up affected area.
Avoid generation of dusts.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on safe handling : Work under hood. Do not inhale substance/mixture.

Further information on storage conditions : Tightly closed.
Dry.
Keep in a well-ventilated place.
Keep locked up or in an area accessible only to qualified or authorised persons.

Storage class : 6.1C, Combustible, acute toxic Cat.3 / toxic compounds or compounds which causing chronic effects

Recommended storage : Recommended storage temperature see product label.

temperature

Further information on storage stability : Light sensitive.
Store under inert gas.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when dusts are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter type P3

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Full contact
Manufacturer : KCL 741 Dermatril® L

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Splash contact
Manufacturer : KCL 741 Dermatril® L

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the

supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

- Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Safety glasses
- Skin and body protection : protective clothing
- Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : crystalline
- Colour : light red
- Odour : No data available
- Odour Threshold : No data available
pH : No data available
- Melting point/ range : 527 °F / 275 °C
- Boiling point/boiling range : No data available
- Flash point : Not applicable
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Flammability (liquids) : No data available
- Burning rate : No data available
- Upper explosion limit /
Upper flammability limit : No data available
- Lower explosion limit /
Lower flammability limit : No data available
- Vapour pressure : No data available

Relative vapour density	: No data available
Relative density	: No data available
Density	: No data available
Water solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: No data available
Oxidizing properties	: none
Molecular weight	: 181.06 g/mol
Particle characteristics	
Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Caution! In contact with nitrites, nitrates, nitrous acid possible liberation of nitrosamines! Violent reactions possible with: Strong oxidizing agents
Conditions to avoid	: no information available
Incompatible materials	: No data available

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - 147 mg/kg

Symptoms: Nausea, Vomiting

Remarks: (RTECS)

Acute toxicity estimate Inhalation - 4 h - 0.51 mg/l - dust/mist

(Expert judgement)

Acute toxicity estimate Dermal - 300.1 mg/kg

(Expert judgement)

Skin corrosion/irritation

Remarks: No data available

Serious eye damage/eye irritation

Remarks: Causes serious eye irritation.

Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Respiratory or skin sensitization

May cause an allergic skin reaction. Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

RTECS: ST0350000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Systemic effects:

After absorption:

haemolysis

Absorption can result in damage to:

Kidney

Other information

The following applies to aromatic amines in general: systemic effect: methaemoglobinaemia with headache, cardiac dysrhythmia, drop in blood pressure, dyspnoea, and spasms, principal symptom: cyanosis (blue discolouration of the blood).

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Further data:

This substance should be handled with particular care.

Stomach - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

p-Phenylenediamine dihydrochloride:

Toxicity to fish : Remarks: No data available

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Persistence and degradability

Components:

p-Phenylenediamine dihydrochloride:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Components:

p-Phenylenediamine dihydrochloride:

Bioaccumulation : Remarks: No data available

Mobility in soil

Components:

p-Phenylenediamine dihydrochloride:

Stability in soil : Remarks: No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

p-Phenylenediamine dihydrochloride:

Additional ecological information : We have no quantitative data concerning the ecological effects of this product.

Further information on ecology

Discharge into the environment must be avoided.

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

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IATA-DGR

UN/ID No. : UN 1673
Proper shipping name : Phenylenediamines
Class : 6.1
Packing group : III
Labels : Division 6.1 - Toxic substances
Packing instruction (cargo aircraft) : 677
Packing instruction (passenger aircraft) : 670

IMDG-Code

UN number : UN 1673
Proper shipping name : PHENYLENEDIAMINES

Class : 6.1
Packing group : III
Labels : 6.1
EmS Code : F-A, S-A
Marine pollutant : yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations**49 CFR**

UN/ID/NA number : UN 1673
Proper shipping name : Phenylenediamines

Class : 6.1

Packing group : III
Labels : Division 6.1 - Toxic substances
ERG Code : 153
Marine pollutant : no
Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

p-Phenylenediamine dihydrochloride	624-18-0	>= 90 - <= 100 %
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Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489):

p-Phenylenediamine dihydrochloride	624-18-0	>= 90 - <= 100 %
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US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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The life science business of Merck KGaA, Darmstadt, Germany
operates as MilliporeSigma in the US and Canada

MILLIPORE
SIGMA