SAFETY DATA SHEET

Version 6.9
Revision Date 05/06/2025
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Grapehen ink for screen printing

Product Number : 798983
Brand : Aldrich

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

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Short-term (acute) aquatic hazard	:	Category 3

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H402 Harmful to aquatic life.

Precautionary Statements :

Prevention:

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Substance / Mixture : Mixture

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
terpineol	8000-41-7*	>= 70 - < 90	-
Graphene-like carbon	1034343-98-0*	>= 10 - < 20	-

* Indicates that the identifier is a CAS No.
Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact : After eye contact: rinse out with plenty of water.
Call in ophthalmologist.
Remove contact lenses.

If swallowed : After swallowing: immediately make victim drink water (two glasses at most).
Consult a physician.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : For this substance/mixture no limitations of extinguishing agents are given.

Specific hazards during : Not combustible.

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fire fighting

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Ambient fire may liberate hazardous vapours.

Hazardous combustion products	:	Carbon oxides
Specific extinguishing methods	:	No data available
Further information	:	Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	:	Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: For personal protection see section 8.
Environmental precautions	:	Do not let product enter drains.
Methods and materials for containment and cleaning up	:	Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g.

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Chemizorb®). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on protection against fire and explosion	:	Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.
Further information on storage conditions	:	Tightly closed.
Storage class	:	10, Combustible liquids
Recommended storage temperature	:	Recommended storage temperature see product label.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : No data available

Personal protective equipment

Respiratory protection	:	required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.
Recommended Filter type:	:	Filter type ABEK

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Remarks	:	required
Eye protection	:	Use equipment for eye protection tested and

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		approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
Skin and body protection	:	protective clothing
Hygiene measures	:	Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	black
Odor	:	No data available
Odor Threshold	:	No data available
pH	:	No data available
Melting point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	190 °F / 88 °C Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Flammability (liquids)	:	The product is not flammable.
Burning rate	:	No data available
Self-ignition	:	Not applicable
Upper explosion limit / Upper flammability limit	:	Not applicable
Lower explosion limit / Lower flammability limit	:	Not applicable
Vapor pressure	:	No data available
Relative vapor density	:	No data available

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Relative density	:	No data available
Density	:	0.9 - 1.1 g/cm3
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	Not applicable
Decomposition temperature	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Flow time	:	No data available
Explosive properties	:	Not classified as explosive.
Oxidizing properties	:	none
Particle characteristics Particle size	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Forms explosive mixtures with air on intense heating. A range from approx. 15 Kelvin below the flash point is to be rated as critical.
Chemical stability	:	The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	:	No data available
Conditions to avoid	:	Strong heating.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	In the event of fire: see section 5

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SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Mixture

Acute toxicity
Oral: No data available
Symptoms: Possible symptoms:, mucosal irritations
Dermal: No data available

Skin corrosion/irritation
Remarks: Mixture causes skin irritation.

Serious eye damage/eye irritation
Remarks: Mixture causes serious eye irritation.

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

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Components

terpineol

Acute toxicity
LD50 Oral - Rat - male - 4,300 mg/kg
(OECD Test Guideline 401)
The value is given in analogy to the following substances: terpineol (p-menth-1-en-8-ol)The value is given in analogy to the following substances: terpineol

Inhalation: No data available
LD50 Dermal - Rat - male and female - > 2,000 mg/kg
(OECD Test Guideline 402)
The value is given in analogy to the following substances: terpineol (p-menth-1-en-8-ol)The value is given in analogy to the following substances: terpineol

Skin corrosion/irritation
Skin - Rabbit
Result: irritating - 4 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Eye irritation - 24 h
(OECD Test Guideline 405)
Remarks: (in analogy to similar products)
The value is given in analogy to the following substances: terpineol (p-menth-1-en-8-ol)The value is given in analogy to the following substances: terpineol

Respiratory or skin sensitization
Local lymph node assay (LLNA) - Guinea pig
Result: negative
(Regulation (EC) No. 440/2008, Annex, B.42 (LLNA))
Remarks: (in analogy to similar products)
The value is given in analogy to the following substances: terpineol (p-menth-1-en-8-ol)

Germ cell mutagenicity
Test Type: Mutagenicity (mammal cell test): chromosome aberration.
Test system: Human lymphocytes
Result: negative
Test Type: In vitro mammalian cell gene mutation test
Test system: Mouse lymphoma test
Result: negative
Test Type: Ames test
Test system: Salmonella typhimurium
Result: negative

Carcinogenicity
No data available

Reproductive toxicity
No data available

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Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Graphene-like carbon

Acute toxicity
Oral: No data available
Inhalation: No data available
Dermal: No data available
No data available

Skin corrosion/irritation
Remarks: No data available

Serious eye damage/eye irritation
Remarks: No data available

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity
No data available

Reproductive toxicity
No data available
No data available

Specific target organ toxicity - single exposure
Inhalation - May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

terpineol:

Toxicity to fish	:	LC50 (Danio rerio (zebra fish)): 70 mg/l Exposure time: 96 h Test Type: semi-static test Analytical monitoring: yes

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Method: OECD Test Guideline 203
GLP: yes
Remarks: (in analogy to similar products)
The value is given in analogy to the following substances: terpineol (p-menth-1-en-8-ol)The value is given in analogy to the following substances: terpineol

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 73 mg/l
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 202
GLP: yes
Remarks: (in analogy to similar products)
The value is given in analogy to the following substances: terpineol (p-menth-1-en-8-ol)The value is given in analogy to the following substances: terpineol

Toxicity to algae/aquatic plants : LC50 (Pseudokirchneriella subcapitata (green algae)): ca. 68 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
GLP: yes
Remarks: (in analogy to similar products)
The value is given in analogy to the following substances: terpineol (p-menth-1-en-8-ol)The value is given in analogy to the following substances: terpineol

Graphene-like carbon:

Toxicity to fish : Remarks: No data available

Persistence and degradability

Components:

terpineol:

Biodegradability : aerobic
Inoculum: activated sludge
Result: Readily biodegradable.
Biodegradation: 80 %
Exposure time: 28 d
Method: OECD Test Guideline 310
The value is given in analogy to the following substances: terpineol (p-menth-1-en-8-ol)The value is given in analogy to the following substances: terpineol

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Graphene-like carbon:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Components:

Graphene-like carbon:

Bioaccumulation : Remarks: No data available

Mobility in soil

Components:

Graphene-like carbon:

Stability in soil : Remarks: No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

terpineol:

Additional ecological information : When discharged properly, no impairments in the function of adapted biological wastewater treatment plants are to be expected.

Discharge into the environment must be avoided.

Graphene-like carbon:

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product

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itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to IMO instruments
Not applicable for product as supplied.

National regulation

49 CFR Road

UN/ID/NA number	:	NA 1993
Proper shipping name	:	Combustible liquid, n.o.s. (terpineol)
Class	:	CBL
Packing group	:	III
Labels	:	None
ERG Code	:	128
Marine pollutant	:	no
Poison Inhalation Hazard	:	No

Special precautions for user
The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Fire Hazard Acute Health Hazard

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SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

cellulose ethyl ether	9004-57-3	>= 10 - < 20 %

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.
This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.
This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307
This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The ingredients of this product are reported in the following inventories:

TSCA : Product contains substance(s) not listed on TSCA inventory.

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

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SECTION 16. OTHER INFORMATION

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.
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