SAFETY DATA SHEET according to the OSHA Hazard Communication Standard

Version 6.7
Revision Date 08/03/2026
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Graphene ink in water, screen printable

Product Number : 808261
Brand : Aldrich

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
SPRUCE ST 3050
63103 St. Louis

Telephone :(314) 771-5765
Telefax: (800) 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800 424 9300 (CHEMTREC) 24/7
+1 703 527 3887 (CHEMTREC) 24/7

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Not a hazardous substance or mixture.

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Other hazards

None known.

GHS label elements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

CAS-No. : Not Assigned

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
sodium deoxycholate	302-95-4*	>= 5 - < 10	-
graphite	7782-42-5*	>= 5 - < 10	-

* Indicates that the identifier is a CAS No.
Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

If inhaled : After inhalation: fresh air.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact : After eye contact: rinse out with plenty of water. Remove contact lenses.

If swallowed : After swallowing: make victim drink water (two glasses at most). Consult doctor if feeling unwell.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2 GHS label elements) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

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Unsuitable extinguishing media	:	For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	:	Not combustible. Ambient fire may liberate hazardous vapours.
Hazardous combustion products	:	Carbon oxides Sodium oxides
Specific extinguishing methods	:	No data available
Further information	:	Suppress (knock down) gases/vapours/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Advice for non-emergency personnel: Do not breathe vapours, aerosols. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: Wear appropriate personal protective equipment, as indicated in Section 8.
Environmental precautions	:	Do not let product enter drains.
Methods and materials for containment and	:	Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7

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cleaning up	and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2 GHS label elements

Further information on storage conditions	:	Tightly closed.
Storage class	:	12, Non Combustible Liquids
Recommended storage temperature	:	Recommended storage temperature see product label.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
graphite	7782-42-5	TWA (Respirable)	2.5 mg/m3	NIOSH REL
		TWA (Dust)	15 Million particles per cubic foot	OSHA Z-3
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Respirable particulate matter)	2 mg/m3	ACGIH

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN

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EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type:	:	Filter type ABEK

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Remarks	:	required
Eye protection	:	Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
Hygiene measures	:	Change contaminated clothing. Wash hands after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	black
Odour	:	No data available
Odour Threshold	:	No data available
pH	:	No data available
Melting point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	No data available
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Flammability (liquids)	:	The product is not flammable.

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Burning rate	:	No data available
Self-ignition	:	Not applicable
Upper explosion limit / Upper flammability limit	:	Not applicable
Lower explosion limit / Lower flammability limit	:	Not applicable
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	No data available
Solubility(ies)		
Water solubility	:	soluble (68 °F / 20 °C)
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	Not applicable
Decomposition temperature	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Flow time	:	No data available
Explosive properties	:	Not classified as explosive.
Oxidizing properties	:	none
Particle characteristics		
Particle size	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No data available
Chemical stability	:	The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous	:	Violent reactions possible with:

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reactions		The generally known reaction partners of water.
Conditions to avoid	:	no information available
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	For Hazardous combustion products in the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Mixture

Acute toxicity
Oral: No data available
Acute toxicity estimate Inhalation - 4 h - 52.5 mg/l - dust/mist(Calculation method)

Dermal: No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

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11.2 Additional Information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
Hazardous properties cannot be excluded but are unlikely when the product is handled appropriately.

Components

sodium deoxycholate

Acute toxicity
LD50 Oral - Rat - 1,370 mg/kg
Remarks: Behavioral:Altered sleep time (including change in righting reflex).
Behavioral:Ataxia.
Lungs, Thorax, or Respiration:Other changes.
(RTECS)
Inhalation: No data available
Dermal: No data available
No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity
No data available

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

graphite

Acute toxicity
LD50 Oral - Rat - female - > 2,000 mg/kg
(OECD Test Guideline 423)
LC50 Inhalation - Rat - male and female - 4 h - 2,000 mg/m3 - dust/mist
(OECD Test Guideline 403)
Dermal: No data available

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Skin corrosion/irritation
Skin - Rabbit
Result: No skin irritation
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: No eye irritation
(OECD Test Guideline 405)

Respiratory or skin sensitization
- Mouse
Did not cause sensitisation on laboratory animals.
(OECD Test Guideline 429)

Germ cell mutagenicity
Test Type: Ames test
Test system: S. typhimurium
Result: negative

Carcinogenicity
No data available

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure

Aspiration hazard
No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

sodium deoxycholate:

Toxicity to fish	:	LC50 (Oryzias latipes): 115 mg/l Exposure time: 48 h Remarks: (ECOTOX Database)
Toxicity to algae/aquatic plants	:	(Pseudokirchneriella subcapitata (green algae)): 100 - 500 mg/l Exposure time: 21 d Remarks: (ECOTOX Database)

graphite:

Toxicity to fish	:	LC50 (Danio rerio (zebra fish)): > 100 mg/l Exposure time: 96 h Test Type: semi-static test

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Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 (Pseudokirchneriella subcapitata): > 100 mg/l Exposure time: 72 h Test Type: static test Method: OECD Test Guideline 201

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

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Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR

Not regulated as a dangerous good
Poison Inhalation Hazard : No

Special precautions for user

Remarks : Not classified as dangerous in the meaning of transport regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

cellulose, carboxymethyl ether, sodium salt	9004-32-4	>= 5 - < 10 %

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

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This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.
This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307
This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

water	7732-18-5
graphite	7782-42-5

Pennsylvania Right To Know

graphite	7782-42-5

Maine Chemicals of High Concern

water	7732-18-5

Vermont Chemicals of High Concern

water	7732-18-5

Washington Chemicals of High Concern

water	7732-18-5

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation;

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DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.
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