

SAFETY DATA SHEET

according to the OSHA
Hazard Communication Standard

Version 6.12
Revision Date 07/15/2026
Print Date 07/16/2026

SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Ammonium chloride-ammonium hydroxide
buffer solution

Product Number : 318604
Brand : Sigma-Aldrich

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Skin irritation : Category 2

Serious eye damage : Category 1

Short-term (acute) aquatic hazard : Category 1

Long-term (chronic) aquatic hazard : Category 2

Other hazards

None known.

GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H318 Causes serious eye damage.
H400 Very toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Supplemental Hazard Statements : Corrosive to the respiratory tract.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

CAS-No. : Not Assigned

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
ammonia solution	1336-21-6*	$\geq 3 - \leq 7$	TSC
ammonium chloride	12125-02-9*	$\geq 0.5 - \leq 1.5$	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact : After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed : After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2 GHS label elements) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	: Not combustible.
	Ambient fire may liberate hazardous vapours.
Hazardous combustion products	: Nitrogen oxides (NO _x)
	Hydrogen chloride gas
Specific extinguishing methods	: No data available
Further information	: Suppress (knock down) gases/vapours/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	: Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Advice for non-emergency personnel: Do not breathe vapours, aerosols. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: Wear appropriate personal protective equipment, as indicated in Section 8.
Environmental precautions	: Do not let product enter drains.
Methods and materials for containment and cleaning up	: Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10).

Take up with liquid-absorbent and neutralising material (e.g. Chemizorb® OH⁻, Merck Art. No. 101596). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2 GHS label elements

Further information on storage conditions : Tightly closed.

Storage class : 12, Non Combustible Liquids

Recommended storage temperature : Recommended storage temperature see product label.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ammonia solution	1336-21-6	TWA	25 ppm (Ammonia)	ACGIH
		STEL	35 ppm (Ammonia)	ACGIH
		TWA	25 ppm 18 mg/m ³ (Ammonia)	NIOSH REL
		ST	35 ppm 27 mg/m ³ (Ammonia)	NIOSH REL
ammonium chloride	12125-02-9	TWA (Fumes)	10 mg/m ³	ACGIH
		STEL (Fumes)	20 mg/m ³	ACGIH
		TWA (Fumes)	10 mg/m ³	NIOSH REL
		ST (Fumes)	20 mg/m ³	NIOSH REL

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated.

Our recommendations on filtering respiratory

protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Remarks : required

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Tightly fitting safety goggles

Skin and body protection : protective clothing

Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : colourless

Odour : No data available

Odour Threshold : No data available

pH : 10 - 11

Melting point : No data available

Boiling point/boiling range : No data available

Flash point : Not applicable

Evaporation rate : No data available

Flammability (solid, gas)	: No data available
Flammability (liquids)	: The product is not flammable.
Burning rate	: No data available
Self-ignition	: Not applicable
Upper explosion limit / Upper flammability limit	: Not applicable
Lower explosion limit / Lower flammability limit	: Not applicable
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: No data available
Density	: 0.99 g/cm ³ (77 °F / 25 °C)
Solubility(ies) Water solubility	: soluble (68 °F / 20 °C)
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Particle characteristics Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No data available
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Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Violent reactions possible with: The generally known reaction partners of water.
Conditions to avoid	: no information available
Incompatible materials	: No data available
Hazardous decomposition products	: For Hazardous combustion products in the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Mixture

Acute toxicity

Acute toxicity estimate Oral - > 5,000 mg/kg

(Calculation method)

Symptoms: Irritations of mucous membranes in the mouth, pharynx, oesophagus and gastrointestinal tract.

Inhalation: No data available

Acute toxicity estimate Inhalation - 4 h - 122.5 mg/l - dust/mist(Calculation method)

Symptoms: Possible symptoms:, mucosal irritations

Dermal: No data available

Acute toxicity estimate Dermal - > 5,000 mg/kg

(Calculation method)

No data available

Skin corrosion/irritation

Remarks: No data available

Remarks: Mixture causes skin irritation.

Serious eye damage/eye irritation

Remarks: No data available

Remarks: Mixture causes serious eye damage.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

Components

ammonia solution

Acute toxicity

Oral: No data available

Inhalation: Irritating to respiratory system.

LC50 Inhalation - Rat - male - 4 h - 4.9 mg/l - dust/mist

Remarks: (ECHA)

Dermal: No data available

Skin corrosion/irritation

Remarks: Causes skin burns.

Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

ammonium chloride**Acute toxicity**

LD50 Oral - Rat - male and female - 1,410 mg/kg

(OECD Test Guideline 401)

Symptoms: Irritations of mucous membranes in the mouth, pharynx, oesophagus and gastrointestinal tract.

Inhalation: No data available

Symptoms: Possible damages:, mucosal irritations

LD50 Dermal - Rat - male and female - > 2,000 mg/kg

Remarks: (ECHA)

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation - 24 h

(Draize Test)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Eye irritation

Remarks: (ECHA)

Respiratory or skin sensitization

Maximisation Test - Guinea pig

Result: negative

(OECD Test Guideline 406)

Germ cell mutagenicity

In vivo tests did not show mutagenic effects

Test Type: Ames test

Test system: Escherichia coli/Salmonella typhimurium

Result: negative

Test Type: Mutagenicity (mammal cell test): chromosome aberration.

Test system: Chinese hamster lung cells

Result: positive

Method: OECD Test Guideline 474

Species: Mouse - male - Bone marrow

Result: negative

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

Acute oral toxicity - Irritations of mucous membranes in the mouth, pharynx, oesophagus and gastrointestinal tract.

Acute inhalation toxicity - Possible damages:, mucosal irritations

Specific target organ toxicity - repeated exposure

Aspiration hazard

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : Remarks: No data available

Components:

ammonia solution:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 0.068 mg/l
End point: mortality
Exposure time: 96 h
Test Type: flow-through test
Analytical monitoring: yes
Remarks: The value is given in analogy to the following substances:
(ECHA)
The value is given in analogy to the following substances: ammonium sulphate

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 101 mg/l
End point: mortality
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Remarks: (ECHA)
anhydrous

M-Factor (Acute aquatic toxicity) : 10

Toxicity to fish (Chronic toxicity) : NOEC (Ictalurus punctatus): 0.048 mg/l
Exposure time: 31 d
Test Type: flow-through test
Method: OECD Test Guideline 215
Remarks: anhydrous

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : LC50 (Daphnia magna (Water flea)): 4.07 mg/l
End point: mortality
Exposure time: 96 h
Test Type: flow-through test
Method: US-EPA
Remarks: The value is given in analogy to the following substances:

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The value is given in analogy to the following substances: ammonium chloride

NOEC (*Daphnia magna* (Water flea)): 0.79 mg/l

End point: mortality

Exposure time: 96 h

Test Type: flow-through test

Method: US-EPA

Remarks: The value is given in analogy to the following substances:

The value is given in analogy to the following substances: ammonium chloride

M-Factor (Chronic aquatic : 1
toxicity)

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

ammonium chloride:

Toxicity to fish : LC50 (*Cyprinus carpio* (Carp)): 209.00 mg/l

Exposure time: 96 h

Test Type: semi-static test

Analytical monitoring: yes

Remarks: (ECHA)

Toxicity to daphnia and : EC50 (*Daphnia magna* (Water flea)): 101 mg/l

other aquatic
End point: mortality

invertebrates
Exposure time: 48 h

Test Type: static test

Analytical monitoring: yes

Remarks: (ECHA)

Toxicity to algae/aquatic : ErC50 (*Chlorella vulgaris* (Fresh water algae)): 1,300
plants mg/l

Exposure time: 5 d

Test Type: static test

Remarks: (ECHA)

Toxicity to daphnia and : NOEC (*Daphnia magna* (Water flea)): 14.6 mg/l

other aquatic
End point: mortality

invertebrates (Chronic
Exposure time: 21 d

toxicity)
Test Type: semi-static test

Analytical monitoring: yes

Remarks: (ECHA)

Toxicity to : EC50 (activated sludge): 1,310 mg/l

microorganisms
Exposure time: 0.5 h

Test Type: static test

Method: OECD Test Guideline 209

Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Components:

ammonia solution:

Biodegradability : Remarks: The methods for determining the biological degradability are not applicable to inorganic substances.

ammonium chloride:

Biodegradability : Remarks: The methods for determining the biological degradability are not applicable to inorganic substances.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Components:

ammonia solution:

Partition coefficient: n-octanol/water : Remarks: Not applicable for inorganic substances

ammonium chloride:

Partition coefficient: n-octanol/water : Remarks: Not applicable for inorganic substances

Mobility in soil

Product:

Stability in soil : Remarks: No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

ammonia solution:

Results of PBT and vPvB assessment : Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.

ammonium chloride:

Results of PBT and vPvB assessment : Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s. (ammonia solution)
Class : 9
Packing group : III
Labels : Class 9 - Miscellaneous dangerous substances and articles
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ammonia solution)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

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Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR

Not regulated as a dangerous good

Poison Inhalation Hazard : No

Special precautions for user

Remarks : EHS-Mark required (ADR 2.2.9.1.10, IMDG code 2.10.3) for single packagings and combination packagings containing inner packagings with Dangerous Goods > 5L for liquids or > 5kg for solids. Packages smaller than or equal to 5 kg / L , not dangerous goods of Class 9

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

ammonia solution	1336-21-6	>= 1 - < 5 %
ammonium chloride	12125-02-9	>= 1 - < 5 %

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

The following Hazardous Substances are listed under the U.S. CleanWater Act, Section 311, Table 116.4A:

ammonia solution	1336-21-6	>= 1 - < 5 %
ammonium chloride	12125-02-9	>= 1 - < 5 %

The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

ammonia solution	1336-21-6	>= 1 - < 5 %
ammonium chloride	12125-02-9	>= 1 - < 5 %

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

ammonia solution	1336-21-6
ammonium chloride	12125-02-9

Pennsylvania Right To Know

ammonia solution	1336-21-6
ammonium chloride	12125-02-9

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
ACGIH / TWA	: 8-hour, time-weighted average

ACGIH / STEL : Short-term exposure limit
 NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
 NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada

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