

SAFETY DATA SHEET according to the OSHA
Hazard Communication StandardVersion 6.13
Revision Date 07/22/2026
Print Date 07/23/2026**SECTION 1. IDENTIFICATION****1.1 Product identifiers**Product name : ϵ -CaprolactamProduct Number : 77403
Brand : Sigma-Aldrich
Index-No. : 613-069-00-2
CAS-No. : 105-60-2**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : Not Available

1.3 Details of the supplier of the safety data sheetCompany : Sigma-Aldrich Inc.
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ST. LOUIS MO 63103
UNITED STATESTelephone : +1 314 771-5765
Fax : +1 800 325-5052**1.4 Emergency telephone number**Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
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Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)****Hazards for the product as supplied**

Acute toxicity (Oral) : Category 4

Acute toxicity : Category 4
(Inhalation)

Skin irritation : Category 2
Eye irritation : Category 2A
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H302 + H332 Harmful if swallowed or if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statements :

Prevention:

P261 Avoid breathing dust.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P302 + P352 IF ON SKIN: Wash with plenty of water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

CAS-No. : 105-60-2

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
ε-caprolactam	105-60-2*	>= 80 - <= 100	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact : After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed : After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2 GHS label elements) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing : Water

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media	Foam Carbon dioxide (CO ₂) Dry powder
Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	: Combustible.
	Vapours are heavier than air and may spread along floors. Forms explosive mixtures with air on intense heating. Development of hazardous combustion gases or vapours possible in the event of fire.
Hazardous combustion products	: Carbon oxides Nitrogen oxides (NO _x)
Specific extinguishing methods	: No data available
Further information	: Suppress (knock down) gases/vapours/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	: Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency
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procedures, consult an expert.
Advice for emergency responders:
Wear appropriate personal protective equipment, as indicated in Section 8.

Environmental precautions : Do not let product enter drains.

Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10).
Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2 GHS label elements

Advice on safe handling : Work under hood. Do not inhale substance/mixture.

Further information on storage conditions : Tightly closed.
Dry.

Storage class : 11, Combustible Solids

Recommended storage temperature : Recommended storage temperature see product label.

Further information on storage stability : hygroscopic

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ε-caprolactam	105-60-2	TWA (Inhalable fraction and vapor)	5 mg/m ³	ACGIH
		TWA (Dust)	1 mg/m ³	NIOSH REL
		ST (Dust)	3 mg/m ³	NIOSH REL
		TWA (Vapour)	0.22 ppm 1 mg/m ³	NIOSH REL
		ST	0.66 ppm	NIOSH REL

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		(Vapour)	3 mg/m ³	
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Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when dusts are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter A-(P2)

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Full contact
Manufacturer : KCL 741 Dermatrill® L

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Splash contact
Manufacturer : KCL 741 Dermatrill® L

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Safety glasses

Skin and body protection : protective clothing

Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : pellets

Colour : white

Odour : No data available

Odour Threshold : No data available
pH : 7.0 - 8.5
Concentration: 333 g/l

Melting point/ range : 154 - 160 °F / 68 - 71 °C

Boiling point/boiling range : 519.4 °F / 270.8 °C (1,013 hPa)

277 - 280 °F / 136 - 138 °C (13 hPa)

Flash point : 306 °F / 152 °C
Method: closed cup

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Flammability (liquids) : No data available

Burning rate : No data available

Upper explosion limit /
Upper flammability limit : 11.9 %(V)

Lower explosion limit /
Lower flammability limit : 1.6 %(V)

Vapour pressure : 9 hPa (140 °F / 60 °C)

< 0.01 hPa (68 °F / 20 °C)

Relative vapour density : No data available

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Relative density	: No data available
Density	: 1.020 g/cm ³ (167 °F / 75 °C)
Solubility(ies)	
Water solubility	: soluble
Partition coefficient: n-octanol/water	: log Pow: 0.12 (77 °F / 25 °C)
Autoignition temperature	: 743 °F / 395 °C
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 8.52 mPa.s (176 °F / 80 °C)
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Molecular weight	: 113.16 g/mol
Particle characteristics	
Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Forms explosive mixtures with air on intense heating. A range from approx. 15 Kelvin below the flash point is to be rated as critical. The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Risk of explosion with: Strong oxidizing agents acetic acid

with
nitrogen oxides
Violent reactions possible with:
alkalines
acids

Conditions to avoid : hygroscopic
Strong heating.

Incompatible materials : Strong oxidizing agents

Hazardous decomposition products : For Hazardous combustion products in the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - 1,210 mg/kg

Remarks: Sense Organs and Special Senses (Nose, Eye, Ear, and Taste):Eye:Chromodacryorrhea.

Behavioral:Convulsions or effect on seizure threshold.

Nutritional and Gross Metabolic:Changes in:Body temperature decrease.

LC50 Inhalation - Rat - 300 mg/m³

LC50 Inhalation - Mouse - 450 mg/m³

Remarks: Behavioral:Muscle contraction or spasticity.

LC50 Inhalation - 4 h - 1.5 mg/l - dust/mist

LD50 Dermal - Rat - > 2,000 mg/kg

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Mild skin irritation - 24 h

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Moderate eye irritation - 24 h

Eyes - Rabbit

Result: Moderate eye irritation - 24 h

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

This product is or contains a component that is probably not carcinogenic based on its IARC, ACGIH, NTP, or EPA classification.

- IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

RTECS: CM3675000

Convulsions, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Stomach - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

ε-caprolactam:

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 4,320 - 4,800 mg/l
Exposure time: 72 h

IC50 (Desmodesmus subspicatus (green algae)): 130 mg/l
Exposure time: 72 h
Remarks: (IUCLID)

Persistence and degradability

Components:

ε-caprolactam:

Biodegradability : Remarks: No data available

Bioaccumulative potential

Components:

ε-caprolactam:

Bioaccumulation : Remarks: No data available

Partition coefficient: n-octanol/water : log Pow: 0.12 (77 °F / 25 °C)

Mobility in soil

Components:

ε-caprolactam:

Stability in soil : Remarks: No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

ε-caprolactam:

Additional ecological information : No data available

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

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IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations**49 CFR**

Not regulated as a dangerous good

Poison Inhalation Hazard : No

Special precautions for user

Remarks : Not classified as dangerous in the meaning of transport regulations.

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

ε-caprolactam	105-60-2	>= 90 - <= 100 %
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Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

ε-caprolactam 105-60-2

Pennsylvania Right To Know

ε-caprolactam 105-60-2

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response;

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EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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