SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name	:	Vickers microhardness of copper
Product Number	:	NIST1894A
Brand	:	Sigma-Aldrich
Index-No.	:	029-026-00-0
CAS-No.	:	7440-50-8

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	:	Laboratory chemicals, Synthesis of substances
Restrictions on use	:	The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company	:	Sigma-Aldrich Inc. 3050 SPRUCE ST ST. LOUIS MO 63103 UNITED STATES
Telephone	:	+1 314 771-5765
Fax	:	+1 800 325-5052

1.4 Emergency telephone number

Emergency Phone #	:	800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

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Flammable solids	:	Category 1
Short-term (acute) aquatic hazard	:	Category 1
Long-term (chronic) aquatic hazard	:	Category 1

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H228 Flammable solid.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391 Collect spillage.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture	:	Substance
CAS-No.	:	7440-50-8

Components

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Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
Copper	7440-50-8*	>= 80 - <= 100	TSC

* Indicates that the identifier is a CAS No.
TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Show this safety data sheet to the doctor in attendance.
If inhaled	:	After inhalation: fresh air.
In case of skin contact	:	In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.
In case of eye contact	:	After eye contact: rinse out with plenty of water. Remove contact lenses.
If swallowed	:	After swallowing: make victim drink water (two glasses at most). Consult doctor if feeling unwell.
Most important symptoms and effects, both acute and delayed	:	The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Protection of first-aiders	:	For personal protection see section 8.
Notes to physician	:	No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Special powder against metal fire Sand Cement
Unsuitable extinguishing media	:	Water Foam
Specific hazards during fire fighting	:	Combustible. Development of hazardous combustion gases or vapours possible in the event of fire.

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Hazardous combustion products	:	Copper oxides
Specific extinguishing methods	:	No data available
Further information	:	Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: For personal protection see section 8.
Environmental precautions	:	Do not let product enter drains. Risk of explosion.
Methods and materials for containment and cleaning up	:	Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on protection against fire and explosion	:	Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.
Further information on storage conditions	:	Tightly closed. Keep away from heat and sources of ignition.

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Storage class	:	4.1B, Flammable solid hazardous materials
Recommended storage temperature	:	Recommended storage temperature see product label.
Further information on storage stability	:	Store at room temperature.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Copper	7440-50-8	TWA (Dust and mist)	1 mg/m3 (Copper)	ACGIH
		TWA (Fumes)	0.2 mg/m3 (Copper)	ACGIH
		TWA (Dust)	1 mg/m3 (Copper)	NIOSH REL
		TWA (Mist)	1 mg/m3 (Copper)	NIOSH REL
		TWA (dusts and mists)	1 mg/m3 (Copper)	OSHA Z-1
		TWA (Fumes)	0.1 mg/m3 (Copper)	OSHA Z-1
		TWA (Fumes)	0.1 mg/m3 (Copper)	OSHA P0
		TWA (Dust and mist)	1 mg/m3 (Copper)	OSHA P0

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when dusts are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter type P1

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The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material	:	Nitrile rubber
Break through time	:	480 min
Glove thickness	:	0.11 mm
Protective index	:	Full contact
Manufacturer	:	KCL 741 Dermatril® L

Material	:	Nitrile rubber
Break through time	:	480 min
Glove thickness	:	0.11 mm
Protective index	:	Splash contact
Manufacturer	:	KCL 741 Dermatril® L

Remarks	:	Handle with impervious gloves. This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Eye protection	:	Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
Skin and body protection	:	Flame retardant antistatic protective clothing.
Hygiene measures	:	Change contaminated clothing. Wash hands after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	powder
Colour	:	light red
Odour	:	odourless

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Odour Threshold	:	No data available
pH	:	No data available
Melting point/ range	:	1,981 °F / 1,083 °C
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	The substance or mixture is a flammable solid with the category 1.
Flammability (liquids)	:	No data available
Burning rate	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	8.940 g/cm3
Solubility(ies)		
Water solubility	:	0.001 g/l insoluble (86 °F / 30 °C)
Partition coefficient: n-octanol/water	:	Not applicable for inorganic substances
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Flow time	:	No data available

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Explosive properties	:	Not classified as explosive.
Oxidizing properties	:	none
Molecular weight	:	63.54 g/mol
Particle characteristics Particle size	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.
Chemical stability	:	The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	:	Exothermic reaction with: Ethylene oxide Fluorine hydrogen sulphide halogen-halogen compounds alkali oxides nitrides Salts of hydrazine Sulfuric acid Risk of ignition or formation of inflammable gases or vapours with: Oxidizing agents Chlorine Risk of explosion with: Acetylene azides ammonium compounds iodates bromopropine perchlorates bromates picrates chlorates Peroxides
Conditions to avoid	:	no information available
Incompatible materials	:	No data available

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Hazardous decomposition products : In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
Oral: No data available
Inhalation: No data available
Dermal: No data available
No data available

Skin corrosion/irritation
Remarks: No data available

Serious eye damage/eye irritation
Remarks: No data available

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure

Remarks: No data available
The substance or mixture is not classified as specific target organ toxicant, single exposure.

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

Symptoms of systemic copper poisoning may include: capillary damage, headache, cold sweat, weak pulse, and kidney and liver damage, central nervous system excitation followed by depression, jaundice, convulsions, paralysis, and coma. Death may occur from shock or renal failure. Chronic copper poisoning is typified by hepatic cirrhosis, brain damage and demyelination, kidney defects, and copper deposition in the cornea as exemplified by humans with Wilson's disease. It has also been reported that copper

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poisoning has lead to hemolytic anemia and accelerates arteriosclerosis., Damage to the lungs., Vomiting, Diarrhoea, Abdominal pain, Blood disorders
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Copper:

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 0.19 mg/l End point: mortality Exposure time: 96 h Remarks: (ECHA) NOEC (Fish): 0.002 - 0.120 mg/l
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia (water flea)): 0.033 - 0.792 mg/l End point: Immobilization Exposure time: 48 h Analytical monitoring: yes Method: OECD Test Guideline 202 Remarks: (ECHA) NOEC (Daphnia (water flea)): 0.002 - 0.306 mg/l Remarks: (ECHA)
Toxicity to algae/aquatic plants	:	ErC50 (Chlorella vulgaris (Fresh water algae)): 0.06 - 0.9 mg/l End point: Growth inhibition Exposure time: 72 h Test Type: static test Analytical monitoring: yes Method: OECD Test Guideline 201 Remarks: (ECHA)
M-Factor (Acute aquatic toxicity)	:	10
M-Factor (Chronic aquatic toxicity)	:	1

Persistence and degradability

Components:

Copper:

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Biodegradability	:	Remarks: The methods for determining biodegradability are not applicable to inorganic substances.

Bioaccumulative potential

Components:

Copper:

Bioaccumulation	:	Remarks: No data available
Partition coefficient: n-octanol/water	:	Remarks: Not applicable for inorganic substances

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

Copper:

Additional ecological information	:	Avoid release to the environment.

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

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IATA-DGR

UN/ID No.	:	UN 3089
Proper shipping name	:	Metal powder, flammable, n.o.s.
Class	:	4.1
Packing group	:	II
Labels	:	Division 4.1 - Flammable solids
Packing instruction (cargo aircraft)	:	448
Packing instruction (passenger aircraft)	:	445

IMDG-Code

UN number	:	UN 3089
Proper shipping name	:	METAL POWDER, FLAMMABLE, N.O.S. (Copper)
Class	:	4.1
Packing group	:	II
Labels	:	4.1
EmS Code	:	F-G, S-G
Marine pollutant	:	yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR

UN/ID/NA number	:	UN 3089
Proper shipping name	:	Metal powders, flammable, n.o.s.
Class	:	4.1
Packing group	:	II
Labels	:	Division 4.1 - Flammable solids
ERG Code	:	170
Marine pollutant	:	no
Poison Inhalation Hazard	:	No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

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SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.
This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.
This product contains the following toxic pollutants listed under the U.S. Clean Water Act Section 307

Copper	7440-50-8	>= 90 - <= 100 %

This product contains the following priority pollutants related to the U.S. Clean Water Act:

Copper	7440-50-8	>= 90 - <= 100 %

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

Copper	7440-50-8

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

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No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United

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States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.
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Revision Date : 07/07/2026

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