

SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Ferrochromium, high-carbon

Product Number : NIST64C
Brand : Sigma-Aldrich

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : Not Available

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
SPRUCE ST 3050
63103 St. Louis

Telephone : (314) 771-5765
Telefax: (800) 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800 424 9300 (CHEMTREC) 24/7
+1 703 527 3887 (CHEMTREC) 24/7

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Flammable solids : Category 1

Skin sensitisation : Category 1

Carcinogenicity : Category 2

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Other hazards

None known.

GHS label elements

Hazard pictograms

:



Signal word

: Danger

Hazard statements

: H228 Flammable solid.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.

Precautionary statements :

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P261 Avoid breathing dust.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves, protective clothing, eye protection and face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS



Substance / Mixture : Mixture
CAS-No. : Not Assigned

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
chromium	7440-47-3*	$\geq 60 - \leq 80$	TSC
Carbon	7440-44-0*	$\geq 3 - \leq 7$	TSC
silicon	7440-21-3*	$\geq 0.5 - \leq 1.5$	TSC
Nickel	7440-02-0*	$\geq 0.1 - \leq 1$	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air. Call in physician.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact : After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed : After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2 GHS label elements) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

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Suitable extinguishing media	: Water Foam Carbon dioxide (CO ₂) Dry powder
Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	: Mixture with combustible ingredients. Development of hazardous combustion gases or vapours possible in the event of fire.
Hazardous combustion products	: Carbon oxides Tin/tin oxides Iron oxides silicon oxides Chromium oxides
Specific extinguishing methods	: No data available
Further information	: Suppress (knock down) gases/vapours/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	: Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and	: Advice for non-emergency personnel: Avoid inhalation of dusts.
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emergency procedures Avoid substance contact.
 Ensure adequate ventilation.
 Keep away from heat and sources of ignition.
 Evacuate the danger area, observe emergency procedures, consult an expert.
 Advice for emergency responders:
 Wear appropriate personal protective equipment, as indicated in Section 8.

Environmental precautions : Do not let product enter drains.
 Risk of explosion.

Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills.
 Observe possible material restrictions (see sections 7 and 10).
 Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2 GHS label elements

Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition.
 Take precautionary measures against static discharge.

Advice on safe handling : Work under hood. Do not inhale substance/mixture.

Further information on storage conditions : Tightly closed.
 Keep away from heat and sources of ignition.

Storage class : 4.2, Pyrophoric and self-heating hazardous materials

Recommended storage temperature : Recommended storage temperature see product label.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
chromium	7440-47-3	TWA	0.5 mg/m ³ (chromium)	ACGIH
		TWA	1 mg/m ³	OSHA Z-1

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			(chromium)	
silicon	7440-21-3	TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (Respirable)	5 mg/m ³	NIOSH REL
		TWA (total)	10 mg/m ³	NIOSH REL
Nickel	7440-02-0	TWA (Inhalable particulate matter)	1.5 mg/m ³	ACGIH
		TWA	1 mg/m ³ (Nickel)	OSHA Z-1
		TWA	0.015 mg/m ³ (Nickel)	NIOSH REL

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
chromium	7440-47-3	Total chromium (chromium)	Urine	End of shift at end of workweek	0.7 µg/l	ACGIH BEI
Nickel	7440-02-0	Nickel (Nickel)	Urine	End of shift at end of workweek	5 µg/l	ACGIH BEI
		Nickel (Nickel)	Urine	End of shift at end of workweek	30 µg/l	ACGIH BEI

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when dusts are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying



standards relating to the used respiratory protection system.

Recommended Filter type: : Filter type P3

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Full contact
Manufacturer : KCL 741 Dermatril® L

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Splash contact
Manufacturer : KCL 741 Dermatril® L

Remarks : Handle with impervious gloves.
This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Safety glasses

Skin and body protection : Flame retardant antistatic protective clothing.

Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

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Appearance	: solid
Colour	: No data available
Odour	: No data available
Odour Threshold pH	: No data available : No data available
Melting point	: No data available
Boiling point/boiling range	: No data available
Flash point	: No data available
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: No data available
Burning rate	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: No data available
Density	: No data available
Water solubility	: No data available
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available

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Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none
Particle characteristics	
Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Self-heating: may catch fire. The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: No data available
Conditions to avoid	: no information available
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: For Hazardous combustion products in the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Mixture

Acute toxicity

Acute toxicity estimate Oral - > 5,000 mg/kg
(Calculation method)
Inhalation: No data available
Dermal: No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available



Respiratory or skin sensitization

Mixture may cause an allergic skin reaction.

Germ cell mutagenicity

No data available

Carcinogenicity

Suspected human carcinogens

IARC: 2B - Group 2B: Possibly carcinogenic to humans (Nickel)

1 - Group 1: Carcinogenic to humans (Nickel)

2B - Group 2B: Possibly carcinogenic to humans (Nickel)

IARC: 2B - Group 2B: Possibly carcinogenic to humans (Nickel)

1 - Group 1: Carcinogenic to humans (Nickel)

2B - Group 2B: Possibly carcinogenic to humans (Nickel)

NTP: RAHC - Reasonably anticipated to be a human carcinogen (Nickel)

RAHC - Reasonably anticipated to be a human carcinogen (Nickel)

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Stomach - Irregularities - Based on Human Evidence

Components**chromium****Acute toxicity**

Oral: No data available

Inhalation: No data available

Dermal: No data available

No data available

Skin corrosion/irritation

Remarks: No data available

Serious eye damage/eye irritation

Remarks: No data available

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Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Carbon**Acute toxicity**

Oral: No data available

Inhalation: No data available

Dermal: No data available

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available



silicon

Acute toxicity

LD50 Oral - Rat - 3,160 mg/kg

Remarks: (RTECS)

Inhalation: No data available

Dermal: No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Mild eye irritation - 24 h

(Draize Test)

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Nickel

Acute toxicity

LD50 Oral - Rat - male and female - > 9,000 mg/kg

(OECD Test Guideline 401)

Inhalation: No data available

Dermal: No data available

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation - 4 h

(OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation



(OECD Test Guideline 405)

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

Limited evidence of carcinogenicity in animal studies

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

Inhalation - Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

chromium:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 14.3 mg/l
Exposure time: 96 h

Toxicity to daphnia and : EC50 (Daphnia magna (Water flea)): 0.07 mg/l
other aquatic : Exposure time: 48 h
invertebrates

Nickel:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and : EC50 (Daphnia magna (Water flea)): > 100 mg/l
other aquatic : Exposure time: 48 h
invertebrates

Ecotoxicology Assessment

Chronic aquatic toxicity : This product has no known ecotoxicological effects.



Persistence and degradability

Components:

chromium:

Biodegradability : Remarks: The methods for determining biodegradability are not applicable to inorganic substances.

silicon:

Biodegradability : Remarks: The methods for determining the biological degradability are not applicable to inorganic substances.

Nickel:

Biodegradability : Remarks: The methods for determining biodegradability are not applicable to inorganic substances.

Bioaccumulative potential

Components:

chromium:

Bioaccumulation : Species: Oncorhynchus mykiss (rainbow trout)
Bioconcentration factor (BCF): 1.03 - 1.22
Exposure time: 30 d
Concentration: 50 µg/l

Partition coefficient: n-octanol/water : Remarks: Not applicable for inorganic substances

silicon:

Partition coefficient: n-octanol/water : Remarks: Not applicable for inorganic substances

Nickel:

Bioaccumulation : Remarks: No data available

Partition coefficient: n-octanol/water : Remarks: Not applicable for inorganic substances

Mobility in soil

Components:

chromium:

Stability in soil : Remarks: No data available



Nickel:

Stability in soil : Remarks: No data available

Other adverse effects**Product:**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:**chromium:**

Additional ecological information : No data available

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

UN/ID No. : UN 3089
Proper shipping name : Metal powder, flammable, n.o.s.
Class : 4.1
Packing group : II
Labels : Division 4.1 - Flammable solids
Packing instruction (cargo aircraft) : 448
Packing instruction (passenger aircraft) : 445

IMDG-Code

UN number : UN 3089



Proper shipping name : METAL POWDER, FLAMMABLE, N.O.S.

Class : 4.1

Packing group : II

Labels : 4.1

EmS Code : F-G, S-G

Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR

UN/ID/NA number : UN 3089

Proper shipping name : Metal powders, flammable, n.o.s.

Class : 4.1

Packing group : II

Labels : Division 4.1 - Flammable solids

ERG Code : 170

Marine pollutant : no

Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
phosphorus	7723-14-0	1	5000
arsenic	7440-38-2	1	1 (D004)

SARA 304 Extremely Hazardous Substances Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
phosphorus	7723-14-0	1	5000

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard



SARA 313

: The following components are subject to reporting levels established by SARA Title III, Section 313:

chromium	7440-47-3	>= 50 - < 70 %
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Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

chromium	7440-47-3	>= 50 - < 70 %
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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

The following Hazardous Substances are listed under the U.S. CleanWater Act, Section 311, Table 116.4A:

phosphorus	7723-14-0	>= 0 - < 0.1 %
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The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

phosphorus	7723-14-0	>= 0 - < 0.1 %
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This product contains the following toxic pollutants listed under the U.S. Clean Water Act Section 307

chromium	7440-47-3	>= 50 - < 70 %
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This product contains the following priority pollutants related to the U.S. Clean Water Act:

chromium	7440-47-3	>= 50 - < 70 %
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US State Regulations**Massachusetts Right To Know**

chromium	7440-47-3
silicon	7440-21-3
arsenic	7440-38-2

Pennsylvania Right To Know

chromium	7440-47-3
silicon	7440-21-3
Nickel	7440-02-0
Manganese	7439-96-5
vanadium	7440-62-2
phosphorus	7723-14-0

Maine Chemicals of High Concern

Nickel	7440-02-0
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Vermont Chemicals of High Concern

Cobalt	7440-48-4
arsenic	7440-38-2
molybdenum	7439-98-7



Washington Chemicals of High Concern

Cobalt
arsenic

7440-48-4
7440-38-2

California Prop. 65

WARNING: This product can expose you to chemicals including Nickel, Cobalt, arsenic, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov. **The components of this product are reported in the following inventories:**

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	: ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA Z-1 / TWA	: 8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not

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Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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