

SAFETY DATA SHEET

according to the OSHA
Hazard Communication Standard

Version 7.3
Revision Date 07/09/2026
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : (R)-(+)-Limonene

Product Number : 183164

Brand : Sigma

Index-No. : 601-029-00-7

CAS-No. : 5989-27-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : Not Available

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765

Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Flammable liquids : Category 3

Skin irritation : Category 2

Skin sensitisation : Category 1

Aspiration hazard : Category 1

Short-term (acute) aquatic hazard : Category 1

Long-term (chronic) aquatic hazard : Category 1

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H226 Flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P331 Do NOT induce vomiting.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391 Collect spillage.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

CAS-No. : 5989-27-5

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
(R)-(+)-limonene	5989-27-5*	>= 80 - <= 100	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact : After eye contact: rinse out with plenty of water. Remove contact lenses.

If swallowed : After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

Most important : The most important known symptoms and effects are

Sigma - 183164

Page 3 of 16

symptoms and effects, both acute and delayed	described in the labelling (see section 2.2) and/or in section 11
Protection of first-aiders	: For personal protection see section 8.
Notes to physician	: No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Carbon dioxide (CO ₂) Foam Dry powder
Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	: Combustible. Vapours are heavier than air and may spread along floors. Forms explosive mixtures with air at elevated temperatures. Development of hazardous combustion gases or vapours possible in the event of fire.
Hazardous combustion products	: Carbon oxides
Specific extinguishing methods	: No data available
Further information	: Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	: Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Advice for non-emergency personnel: Do not breathe vapours, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: For personal protection see section 8.
Environmental precautions	: Do not let product enter drains. Risk of explosion.
Methods and materials for containment and cleaning up	: Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on protection against fire and explosion	: Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.
Further information on storage conditions	: Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.
Storage class	: 3, Flammable liquids
Recommended storage temperature	: Recommended storage temperature see product label.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
(R)-(+)-limonene	5989-27-5	TWA	30 ppm	US WEEL

Engineering measures : No data available

Personal protective equipment

- Respiratory protection : required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.
- Recommended Filter type: : Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

- Material : Nitrile rubber
Break through time : 16 min
Glove thickness : 0.2 mm
Protective index : Splash contact
Manufacturer : Dermatrill® P (KCL 743 / Aldrich Z677388, Size M)

- Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.4 mm
Protective index : Full contact
Manufacturer : Camatrill® (KCL 730 / Aldrich Z677442, Size M)

- Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

- Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Safety glasses

- Skin and body protection : Flame retardant antistatic protective clothing.

- Hygiene measures : Immediately change contaminated clothing. Apply

preventive skin protection. Wash hands and face
after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: colourless
Odour	: characteristic
Odour Threshold	: No data available
pH	: No data available
Melting point/ range	: -101.15 °F / -73.97 °C Method: OECD Test Guideline 102
Boiling point/boiling range	: 349 - 351 °F / 176 - 177 °C
Flash point	: 124 °F / 51 °C (1,013 hPa) Method: closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: No data available
Burning rate	: No data available
Self-ignition	: 473 °F / 245 °C 995.44 hPa GLP: yes
Upper explosion limit / Upper flammability limit	: 6.1 %(V)
Lower explosion limit / Lower flammability limit	: 0.7 %(V)
Vapour pressure	: 2 hPa (76.73 °F / 24.85 °C)
Relative vapour density	: 4.70 (Air = 1.0)
Relative density	: 0.8400 - 0.8440 (68 °F / 20 °C)

Sigma - 183164

Page 7 of 16

Density	: 0.842 g/mL (68 °F / 20 °C)
Solubility(ies)	
Water solubility	: 0.00569 g/l (68 °F / 20 °C) pH: 5 Method: OECD Test Guideline 105
Partition coefficient: n-octanol/water	: log Pow: 4.38 (99 °F / 37 °C) pH: 7.2 Method: OECD Test Guideline 117 Potential bioaccumulation
Autoignition temperature	: 491 °F / 255 °C
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none
Molecular weight	: 136.23 g/mol
Particle characteristics	
Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Vapour/air-mixtures are explosive at intense warming.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Violent reactions possible with: Strong oxidizing agents acids
Conditions to avoid	: Heating.
Incompatible materials	: No data available
Hazardous decomposition products	: In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - > 2,000 mg/kg
(OECD Test Guideline 423)

Inhalation: No data available

LD50 Dermal - Rabbit - > 5,000 mg/kg

Remarks: (RTECS)

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Mild skin irritation - 4 h

(OECD Test Guideline 404)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation

(OECD Test Guideline 405)

Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: May cause sensitisation by skin contact.

(OECD Test Guideline 429)

Germ cell mutagenicity

Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: sister chromatid exchange assay

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 479

Result: negative

Test Type: Ames test

Test system: *S. typhimurium*

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Test Type: comet assay

Species: Rat

Application Route: Oral

Sigma - 183164

Page 9 of 16

Result: negative

Carcinogenicity

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

Aspiration may cause pulmonary oedema and pneumonitis.

11.2 Additional Information

Repeated dose toxicity - Mouse - male and female - No observed adverse effect level - 1,650 mg/kg - Lowest observed adverse effect level - 3,300 mg/kg

RTECS: GW6360000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

(R)-(+)-limonene:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 0.72 mg/l
End point: mortality
Exposure time: 96 h
Test Type: flow-through test
Analytical monitoring: yes
Method: OECD Test Guideline 203

Sigma - 183164

Page 10 of 16

GLP: yes

Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 0.307 mg/l End point: Immobilization Exposure time: 48 h Test Type: semi-static test Analytical monitoring: yes Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic plants	: ErC50 (Pseudokirchneriella subcapitata (green algae)): 0.32 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Method: OECD Test Guideline 201 GLP: yes EC10 (Pseudokirchneriella subcapitata (green algae)): 0.174 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Method: OECD Test Guideline 201 GLP: yes
M-Factor (Acute aquatic toxicity)	: 1
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): 0.08 mg/l Exposure time: 21 d Test Type: semi-static test Analytical monitoring: yes Method: OECD Test Guideline 211 GLP: yes
M-Factor (Chronic aquatic toxicity)	: 1
Toxicity to microorganisms	: EC50 (Sludge Treatment): 3.94 mg/l Method: OECD Test Guideline 209 Remarks: (External MSDS)

Ecotoxicology Assessment

Acute aquatic toxicity	: Very toxic to aquatic life.
Chronic aquatic toxicity	: Very toxic to aquatic life with long lasting effects.

Persistence and degradability

Components:

(R)-(+)-limonene:

Biodegradability : aerobic
Concentration: 10 mg/l
Result: Readily biodegradable.
Biodegradation: 71.4 %
Exposure time: 28 d
Method: OECD Test Guideline 301B
GLP: yes

Bioaccumulative potential

Components:

(R)-(+)-limonene:

Partition coefficient: n-octanol/water : log Pow: 4.38 (99 °F / 37 °C)
pH: 7.2
Method: OECD Test Guideline 117
Remarks: Potential bioaccumulation

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

(R)-(+)-limonene:

Additional ecological information : Discharge into the environment must be avoided.

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other

waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 2052
Proper shipping name : Dipentene
Class : 3
Packing group : III
Labels : Class 3 - Flammable liquids
Packing instruction (cargo : 366
aircraft)
Packing instruction : 355
(passenger aircraft)

IMDG-Code

UN number : UN 2052
Proper shipping name : DIPENTENE

Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR

UN/ID/NA number : UN 2052
Proper shipping name : Dipentene

Class : 3

Packing group : III
Labels : Class 3 - Flammable liquids
ERG Code : 128
Marine pollutant : yes
Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard
Chronic Health Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. Clean Water Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. Clean Water Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

Sigma - 183164

Page 14 of 16

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Relevant changes since previous version

8. Exposure controls/personal protection

Full text of other abbreviations

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United

States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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