

SAFETY DATA SHEET

according to the OSHA
Hazard Communication Standard

Version 7.0
Revision Date 07/10/2026
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Epoxy embedding medium, accelerator

Product Number : 45348

Brand : Sigma

Index-No. : 603-069-00-0

CAS-No. : 90-72-2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : Not Available

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765

Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Acute toxicity (Oral) : Category 4

Skin corrosion : Category 1B

Serious eye damage : Category 1

Short-term (acute) aquatic hazard : Category 3

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H402 Harmful to aquatic life.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P363 Wash contaminated clothing before reuse.

Storage:
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

CAS-No. : 90-72-2

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2*	>= 90 - <= 100	-

* Indicates that the identifier is a CAS No.

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : First aiders need to protect themselves.
Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air. Call in physician.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.
Call a physician immediately.

In case of eye contact : After eye contact: rinse out with plenty of water.
Immediately call in ophthalmologist.
Remove contact lenses.

If swallowed : After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation).
Call a physician immediately.
Do not attempt to neutralise.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water
Foam

Carbon dioxide (CO₂)
Dry powder

Unsuitable extinguishing media : For this substance/mixture no limitations of extinguishing agents are given.

Specific hazards during fire fighting : Combustible.

Vapours are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

Hazardous combustion products : Carbon oxides

Nitrogen oxides (NO_x)

Specific extinguishing methods : No data available

Further information : Suppress (knock down) gases/vapours/mists with a water spray jet.
Prevent fire extinguishing water from contaminating surface water or the ground water system.

Special protective equipment for fire-fighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Do not breathe vapours, aerosols.
Avoid substance contact.
Ensure adequate ventilation.
Evacuate the danger area, observe emergency procedures, consult an expert.

Advice for emergency responders:
For personal protection see section 8.

Environmental precautions	: Do not let product enter drains.
Methods and materials for containment and cleaning up	: Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Further information on storage conditions	: Tightly closed.
Storage class	: 8A, Combustible, corrosive hazardous materials
Recommended storage temperature	: 36 - 46 °F / 2 - 8 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : No data available

Personal protective equipment

Respiratory protection	: required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.
Recommended Filter type:	: Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to

the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Splash contact
Manufacturer : Dermatrill® (KCL 740 / Aldrich Z677272, Size M)

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Full contact
Manufacturer : Dermatrill® (KCL 740 / Aldrich Z677272, Size M)

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Tightly fitting safety goggles

Skin and body protection : protective clothing

Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : light yellow

Odour : amine-like

Odour Threshold : No data available
pH : No data available

Melting point/ range	: -4.27 °F / -20.15 °C Method: US-EPA GLP: yes
Boiling point/boiling range	: 266 - 275 °F / 130 - 135 °C (1 hPa) Method: lit.
Flash point	: 300 °F / 149 °C Method: Regulation (EC) No. 440/2008, Annex, A.9, closed cup GLP: yes
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: No data available
Burning rate	: No data available
Self-ignition	: 720 °F / 382 °C GLP: yes
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapour pressure	: ≥ 7.5 Pa (77 °F / 25 °C) Method: US-EPA GLP: yes
Relative vapour density	: 9.16 (Air = 1.0)
Relative density	: No data available
Density	: 0.969 g/mL (77 °F / 25 °C) Method: lit.
Solubility(ies) Water solubility	: 850 g/l soluble (68 °F / 20 °C) Method: US-EPA GLP: yes
Partition coefficient: n- octanol/water	: log Pow: -0.66 (70.7 °F / 21.5 °C) Method: US-EPA GLP: yes Bioaccumulation is not expected.

Autoignition temperature	: 720 °F / 382 °C Method: Regulation (EC) No. 440/2008, Annex, A.15
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 200 mPa.s (77 °F / 25 °C)
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none
Molecular weight	: 265.39 g/mol
Particle characteristics	
Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Forms explosive mixtures with air on intense heating. A range from approx. 15 Kelvin below the flash point is to be rated as critical.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: No data available
Conditions to avoid	: Strong heating.
Incompatible materials	: Strong acids Strong oxidizing agents
Hazardous decomposition products	: In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 2,169 mg/kg
(OECD Test Guideline 401)

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

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Inhalation: No data available

Dermal: No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Corrosive

(OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Corrosive

Remarks: (ECHA)

Remarks: Causes serious eye damage.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

Test Type: In vitro mammalian cell gene mutation test

Test system: Mouse lymphoma test

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: Mutagenicity (mammal cell test): chromosome aberration.

Test system: Human lymphocytes

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Test Type: Ames test

Test system: Escherichia coli/Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Repeated dose toxicity - Rat - male and female - Oral - 90 Days - No observed adverse effect level - 15 mg/kg

Remarks: Subchronic toxicity

RTECS: SN3500000

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., Cough, Shortness of breath, Headache, Nausea

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Remarks: (ECHA)

Toxicity to algae/aquatic plants : NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
GLP: yes

ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : NOEC (activated sludge): 2 mg/l
Exposure time: 28 h
Test Type: static test
Method: OECD Test Guideline 301D
GLP: yes

Persistence and degradability

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : aerobic
Inoculum: activated sludge
Concentration: 2 mg/l
Result: Not readily biodegradable.
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301D
GLP: yes

Bioaccumulative potential

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Partition coefficient: n-octanol/water : log Pow: -0.66 (70.7 °F / 21.5 °C)
Method: US-EPA
GLP: yes
Remarks: Bioaccumulation is not expected.

Mobility in soil

No data available

Other adverse effects

No data available

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 2735
Proper shipping name : Amines, liquid, corrosive, n.o.s.
(2,4,6-tris(dimethylaminomethyl)phenol)
Class : 8
Packing group : II

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Labels : Class 8 - Corrosive substances
Packing instruction (cargo : 855
aircraft)
Packing instruction : 851
(passenger aircraft)

IMDG-Code

UN number : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(2,4,6-tris(dimethylaminomethyl)phenol)
Class : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR

UN/ID/NA number : UN 2735
Proper shipping name : Amines, liquid, corrosive, n.o.s.
(2,4,6-tris(dimethylaminomethyl)phenol)
Class : 8

Packing group : II
Labels : Class 8 - Corrosive substances
ERG Code : 153
Marine pollutant : no
Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 313

: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations**Massachusetts Right To Know**

No components are subject to the Massachusetts Right to Know Act.

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Relevant changes since previous version**

8. Exposure controls/personal protection

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory;

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LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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