

SAFETY DATA SHEET

according to the OSHA
Hazard Communication Standard

Version 6.15
Revision Date 07/15/2026
Print Date 07/16/2026

SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : o-Phenylenediamine dihydrochloride

Product Number : P6662
Brand : Sigma
CAS-No. : 615-28-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : Not Available

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Skin sensitisation : Category 1

Germ cell mutagenicity : Category 2

Carcinogenicity : Category 2

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves, protective clothing, eye protection and face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P391 Collect spillage.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

CAS-No. : 615-28-1

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
1,2-phenylenediamine dihydrochloride	615-28-1*	$\geq 3 - \leq 7$	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air. Call in physician.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact : After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed : After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2 GHS label elements) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water
Foam
Carbon dioxide (CO₂)
Dry powder

Unsuitable extinguishing : For this substance/mixture no limitations of

media extinguishing agents are given.

Specific hazards during fire fighting : Combustible.

Development of hazardous combustion gases or vapours possible in the event of fire.

Hazardous combustion products : Carbon oxides

Nitrogen oxides (NO_x)

Hydrogen chloride gas

Specific extinguishing methods : No data available

Further information : Suppress (knock down) gases/vapours/mists with a water spray jet.
Prevent fire extinguishing water from contaminating surface water or the ground water system.

Special protective equipment for fire-fighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Avoid inhalation of dusts.
Avoid substance contact.
Ensure adequate ventilation.
Evacuate the danger area, observe emergency procedures, consult an expert.
Advice for emergency responders:
Wear appropriate personal protective equipment, as indicated in Section 8.

Environmental precautions : Do not let product enter drains.

Methods and materials : Cover drains. Collect, bind, and pump off spills.

for containment and
cleaning up

Observe possible material restrictions (see sections 7
and 10).
Take up dry. Dispose of properly. Clean up affected
area. Avoid generation of dusts.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2 GHS label elements

Advice on safe handling : Work under hood. Do not inhale substance/mixture.

Further information on storage conditions : Tightly closed.
Dry.

Storage class : 11, Combustible Solids

Recommended storage temperature : 36 - 46 °F / 2 - 8 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when dusts are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter type P3

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material	: Nitrile rubber
Break through time	: 480 min
Glove thickness	: 0.11 mm
Protective index	: Full contact
Manufacturer	: Dermatril® (KCL 740 / Aldrich Z677272, Size M)
Material	: Nitrile rubber
Break through time	: 480 min
Glove thickness	: 0.11 mm
Protective index	: Splash contact
Manufacturer	: Dermatril® (KCL 740 / Aldrich Z677272, Size M)
Manufacturer	: data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
Remarks	: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
Eye protection	: Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
Skin and body protection	: protective clothing
Hygiene measures	: Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: tablet
Colour	: No data available
Odour	: No data available

Odour Threshold	: No data available
pH	: No data available
Melting point/ range	: 496 °F / 258 °C Method: lit.
Boiling point/boiling range	: No data available
Flash point	: Not applicable
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: No data available
Burning rate	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: No data available
Density	: No data available
Water solubility	: No data available
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none

Molecular weight : 181.06 g/mol

Particle characteristics
Particle size : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

Chemical stability : The product is chemically stable under standard ambient conditions (room temperature) .

Possibility of hazardous reactions : No data available

Conditions to avoid : no information available

Incompatible materials : Strong oxidizing agents

Hazardous decomposition products : For Hazardous combustion products in the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Oral: No data available

Acute toxicity estimate Oral - 2,503 mg/kg
(Calculation method)

Inhalation: No data available

Acute toxicity estimate Inhalation - 4 h - 37.5 mg/l - dust/mist(Calculation method)

Dermal: No data available

Acute toxicity estimate Dermal - > 5,000 mg/kg
(Calculation method)

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

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No data available

Carcinogenicity

IARC: 2B - Group 2B: Possibly carcinogenic to humans (1,2-phenylenediamine dihydrochloride)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Liver - Irregularities - Based on Human Evidence

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

1,2-phenylenediamine dihydrochloride:

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

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Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 3077
Proper shipping name : Environmentally hazardous substance, solid, n.o.s. (1,2-phenylenediamine dihydrochloride)
Class : 9
Packing group : III
Labels : Class 9 - Miscellaneous dangerous substances and articles
Packing instruction (cargo aircraft) : 956
Packing instruction (passenger aircraft) : 956

IMDG-Code

UN number : UN 3077
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (1,2-phenylenediamine dihydrochloride)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

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49 CFR

Not regulated as a dangerous good
Poison Inhalation Hazard : No

Special precautions for user

Remarks : EHS-Mark required (ADR 2.2.9.1.10, IMDG code 2.10.3) for single packagings and combination packagings containing inner packagings with Dangerous Goods > 5L for liquids or > 5kg for solids. Packages smaller than or equal to 5 kg / L , not dangerous goods of Class 9

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

1,2-phenylenediamine dihydrochloride	615-28-1	>= 1 - < 5 %
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Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

1,2-phenylenediamine dihydrochloride	615-28-1	>= 1 - < 5 %
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Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

California Prop. 65

WARNING: This product can expose you to chemicals including 1,2-phenylenediamine dihydrochloride, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov. **The components of this product are reported in the following inventories:**

US TSCA : Product contains substance(s) not listed on TSCA inventory.

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -

International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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